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# Applied Space Education and Research at ITU CAL

Assoc. Prof. Gokhan Inalhan

Istanbul Technical University  
Faculty of Aeronautics and Astronautics  
Director of Controls and Avionics Laboratories



# New Generation of Aerospace Engineers

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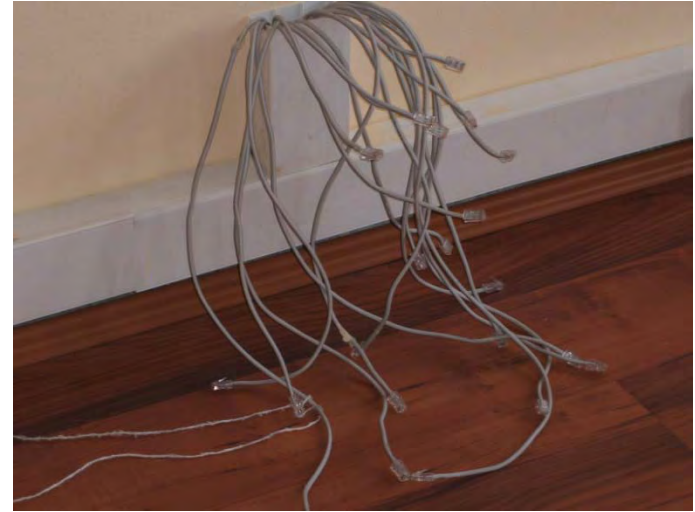




# Controls and Avionics Lab of ITU

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May 2006.....





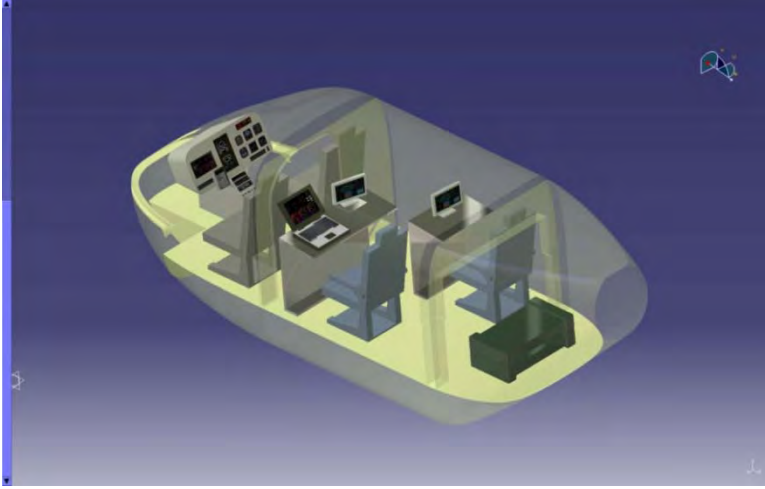
# Controls and Avionics Lab of ITU

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# ITU CAL Outlook – Industrial Projects



İTÜ LCH AVIONICS  
ARCHITECTURE

- Main Industry Projects  
Funded by
  - DPT
  - TÜBİTAK



İTÜ ASELSAN HTD

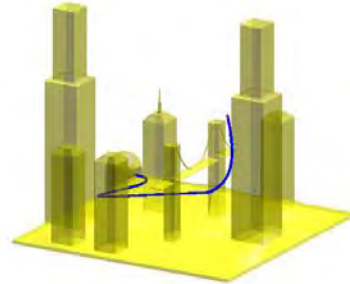
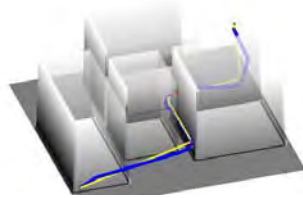
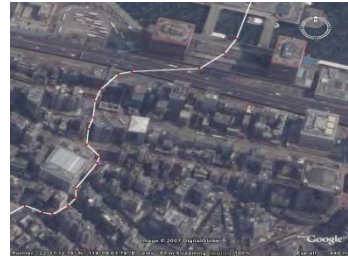
İTÜ  
Network Mission Flight Simulator





# ITU CAL Research Projects - Graduate

## Path planning in 3D at realtime

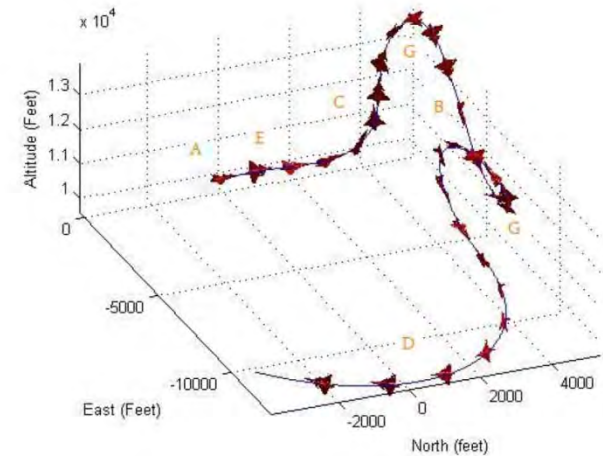
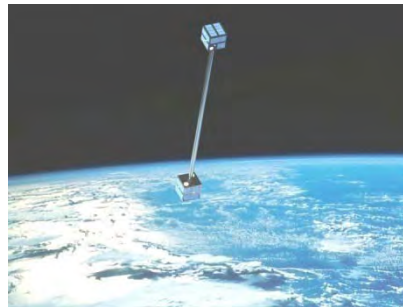
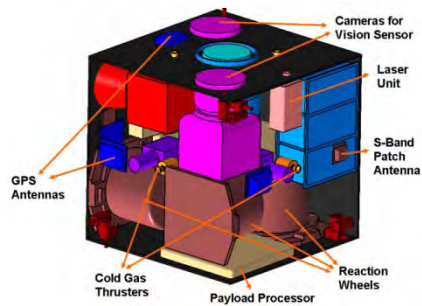


## Human-Machine and Fleet Interfaces



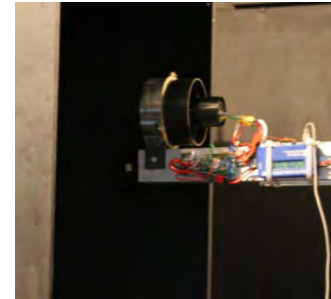
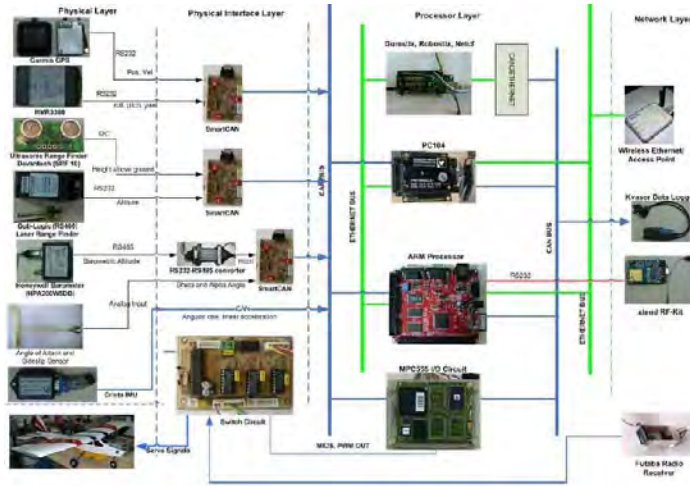
## Nonlinear Autonomous Flight Controls For Agile Maneuvering

## Spacecraft Design





# ITU CAL Research Projects - Graduate



## Micro Avionics System

## Unmanned Tail Sitter



Aricopter



Trainer60



Microbee

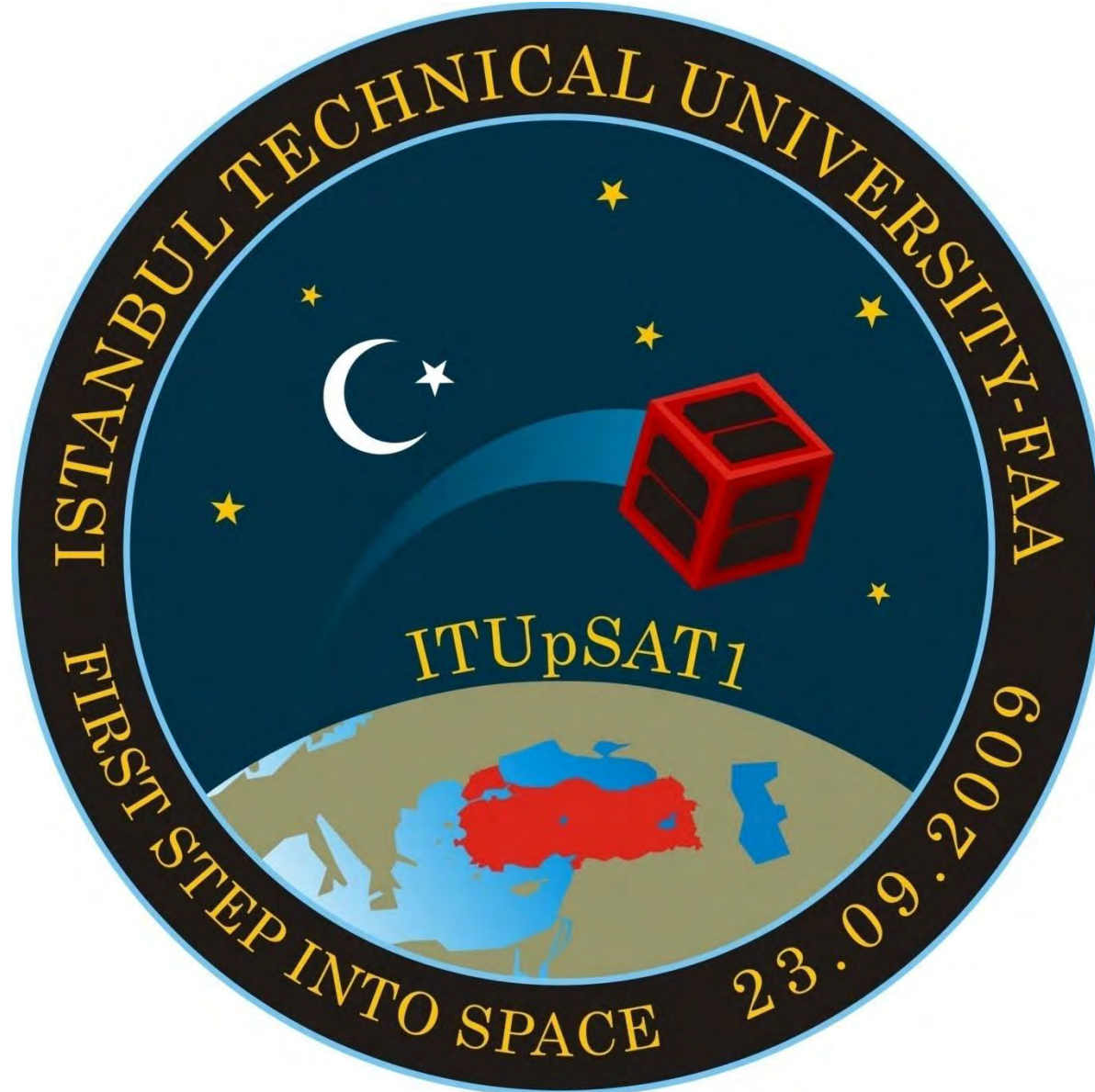


Humvee

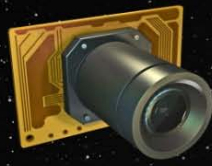


# Where were we last time?

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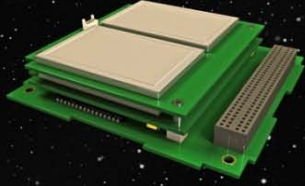


# İTÜ pSAT-1



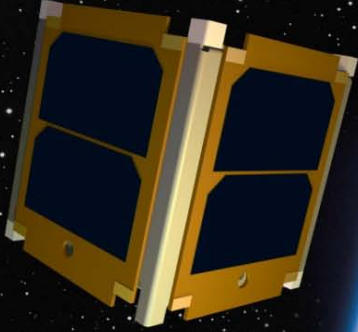
## VGA Kamera

640x480 piksel  
çözünürlük

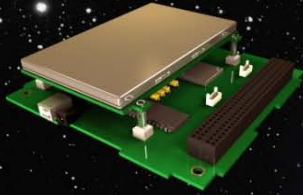


## Güç Alt Sistemi

Güneş Paneli ve Piller  
Clyde Space Inc.  
Maks 6W, 1.2A  
Lityum Polimer Piller  
GaAs Güneş hücreleri

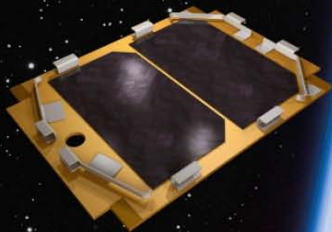


## Fırlatma Ocak 2009



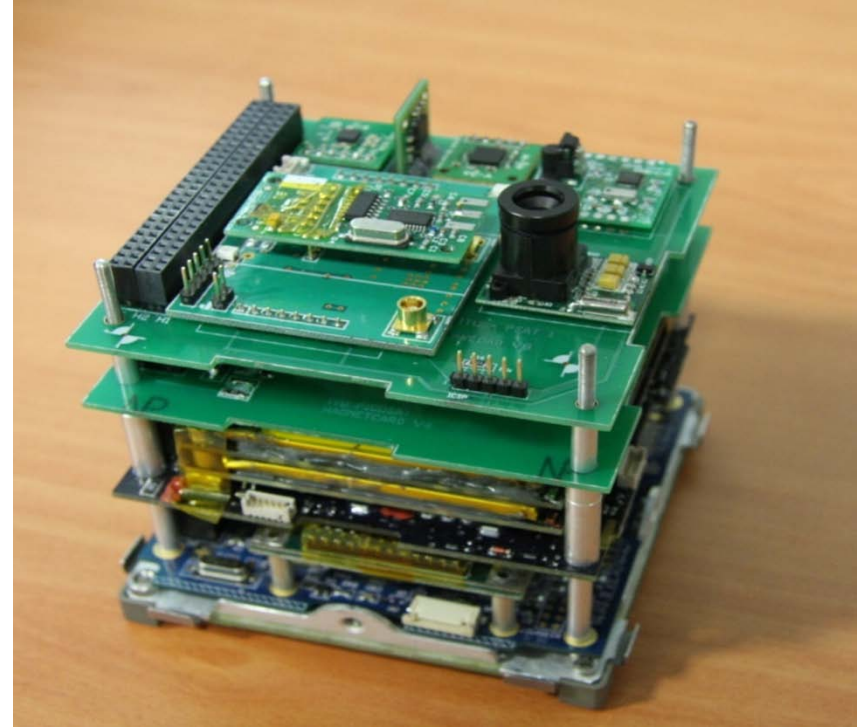
## İletişim Alt Sistemi

Microhard MHX 425 RF modem  
Amatör frekansta İşaret Sinyali  
Açılabilir Anten Mekanizması



## Yapı Alt Sistemi

Al 5052 Saç metal bükümüyle  
imal edilmiş gövde



HRD Satellite Tracking - [RX] IS1 Launch01 ITUSAT1

File Edit View Browser **Rotator** Satellite Tools Window Help Donate

Radio Panel New Satellite Next Passes Satellite Details Announcement Help Rotator Azim: 0.0° Elev: 0.0° Tilt: 0.0° Azim: +0.0°

Logfile Satellite Orbitations Explorer Data Release Notes AMSAT Satellite Data Tokyo Institute of ... AMSAT Satellite S... [RX] IS1 Launch01 L...

Next Passes: IS1 Launch01 ITUSAT1 LOS 00:13:29

VFO A: 437.334.502

Mode CW ABC Fast  
RT-D8 Tuning Step

TX SAT M/S  
Main Sub Pre

AF gain 13  
MC gain 0  
Squelch 0  
RF power 0

IS1 Launch01 ITUSAT1 002: 00:13:29  
Elev: 0.1°  
Azim: 48.8°  
Range: 4,999.8 km  
Alt: 726.8 km  
Speed: 14,978 km/h  
Dist: 0

Next Passes: IS1 Launch01 ITUSAT1 Today 23:40 IS1 Launch01 ITUSAT1 Thu 01:18

ITU Ground Station

COM Settings Telemetry Picture Payload

Panel Y1 Voltage: -0.225 V	Panel Y2 Voltage: -0.20700 V	Cell 1 Voltage: 3.92518 V
Panel Y1 Current: 5.346 mA	Panel Y2 Current: 5.346 mA	5V Bus Current: 211.3138 mA
Panel Y1 Temp: 4.560200 Deg C	Panel Y2 Temp: -35.7529 Deg C	3.3V Bus Current: 46.70688 mA
Panel X2 Voltage: -0.423 V	Panel Z2 Voltage: -0.40498 V	Battery 1: Discharging
Panel X2 Current: 5.346 mA	Battery Bus Current: 237.3772 mA	Battery 1 Current: 142.22 mA
Panel X2 Temp: -55.5047 Deg C	Battery 2 Temp: 9.313998 Deg C	Panel Z2 Temp: -37.5338 Deg C
Panel X1 Voltage: -0.40498 V	Battery 2 Voltage: 7.95895 V	Panel Z2 Current: 5.346 mA
Panel X1 Current: 5.346 mA	Cell 2 Voltage: 3.93384 V	
Panel X1 Temp: -49.6763 Deg C	Battery 2: Discharging	
Panel Z1 Voltage: -0.44100 V	Battery 2 Current: 135.82 mA	
Panel Z1 Current: 5.346 mA	Battery 1 Temp: 11.107 Deg C	
Panel Z1 Temp: -42.067 Deg C	Battery 1 Voltage: 7.97873 V	

PERSEUS

ATT

FRONT-END

AMPLITUDE

Ref/Lev (dBm): -60

Scale (dB/dB):

FREQUENCY

33.325492

Span (MHz) / RBW (Hz): 100.0 / 122.1

CP Step: 100.0 kHz

Wheel Step: 12.5 kHz

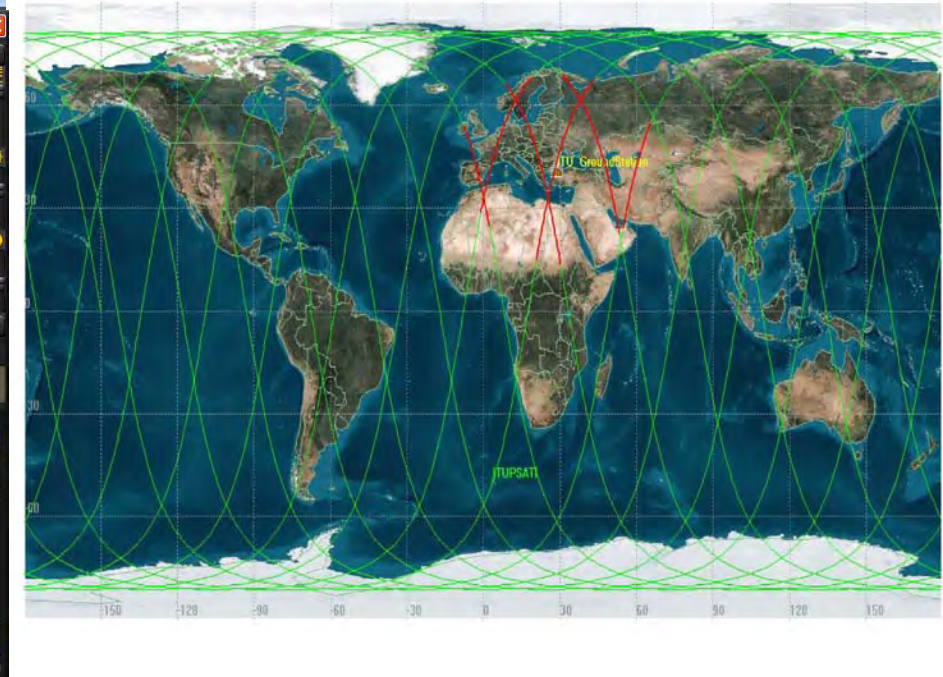
TUNING

SAMPLING RATE (kS/s):

INPUT SELECT

PLAYBACK / REC

Date: Wed 23-Sep-2009 Time: 12:56:45 File: C:\Documents and Settings\All Users\Documents\12482\_001.wav VCom Off 12:58:37





# ITU pSAT I educational impact

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- This project served as a hands-on applied education platform for undergraduate and graduate students :
  - An excellent platform to build knowledge base, apply knowledge and gain confidence as a space systems engineer.
  - An excellent platform to build and see results (approximately +2 years....)
- ITU CAL alone had +10 B.Sc. graduation thesis, 4 M.Sc. thesis coming from this project.



# ITU pSAT I educational impact

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- ITU CAL graduated 9 people
  - 3 in industry (working on space projects!)
  - 1 did partial M.Sc. at TU Delft on space systems.
  - 3 doing Ph.D at MIT, Surrey and ITU at space projects.
  - Only 2 working on different engineering tasks.



# Current Status of ITU pSAT I

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- ITU pSAT I is alive and kicking (355+ days and counting) even though we had a major ground station problem with
  - the modem malfunctions and
  - the software resets
- Clear beacon and health status bits
- Many thanks to people all over the world who are still keeping track of ITU pSAT I
  - US, Germany, Italy, Norway, Japan, amateur radios all over Turkey.... To name a few....



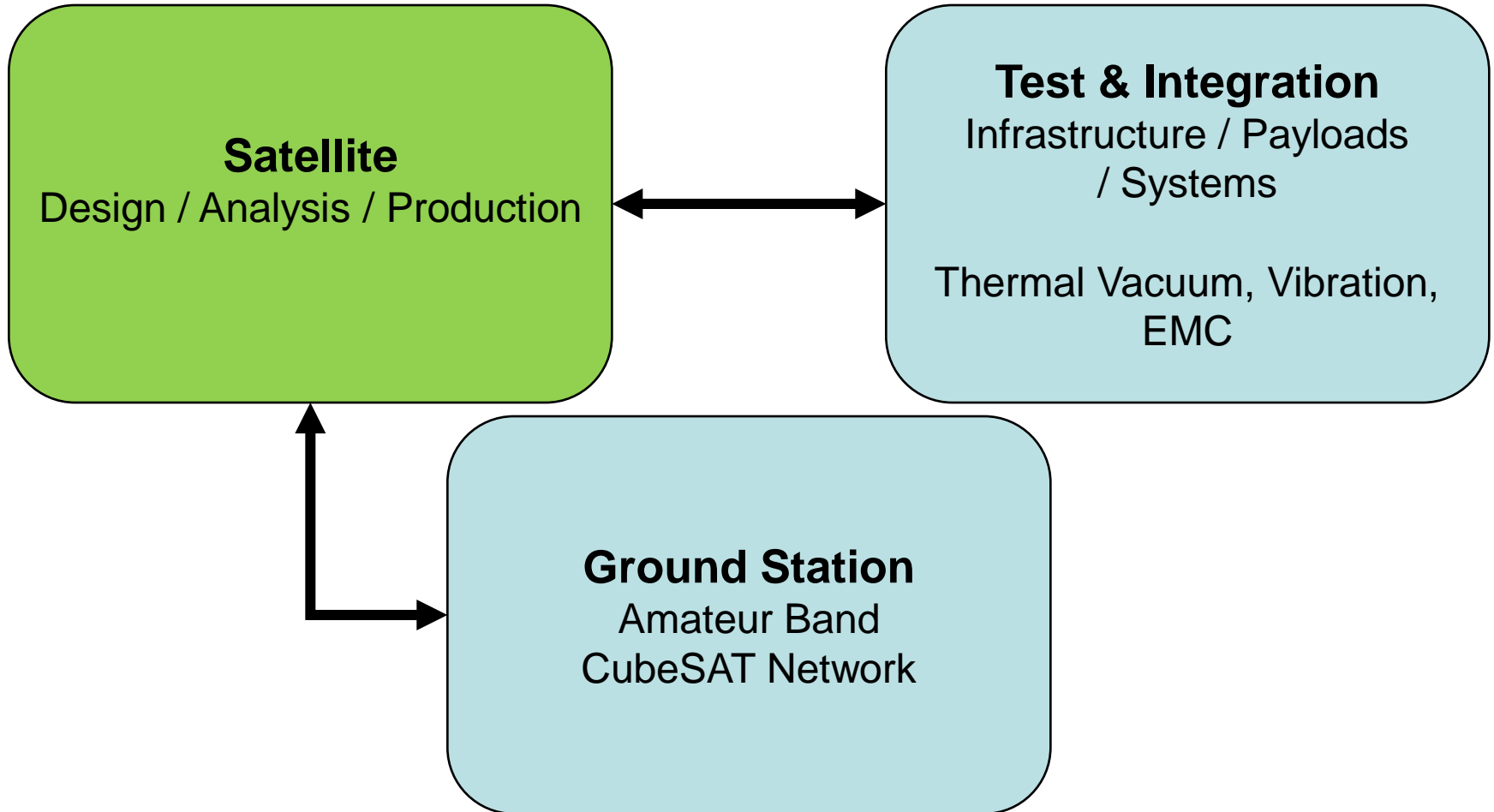
# ITU pSAT I @ CAL

- ITU CAL
  - Designed ITU pSAT I architecture,
  - Integrated all the subsystems,
  - Completed software and hardware design of indigenous components such as payload boards, power boards, electronic boards and antenna mechanisms,
  - Designed and implemented the software, and
  - Served as the Technical Management for ITU pSAT I



# Project Realm

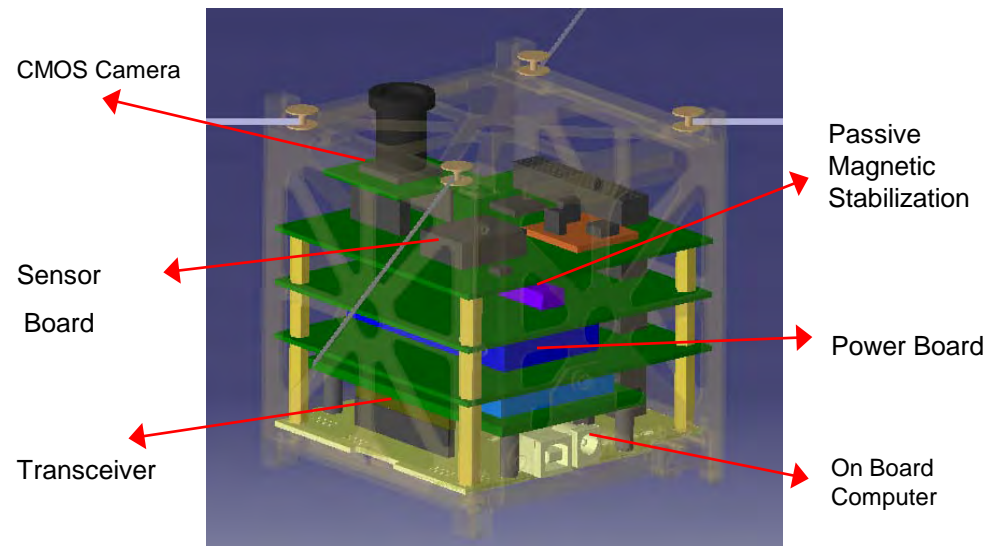
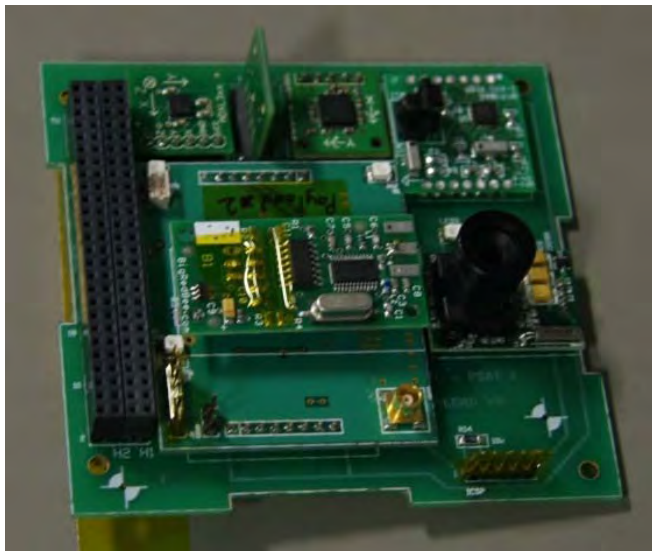
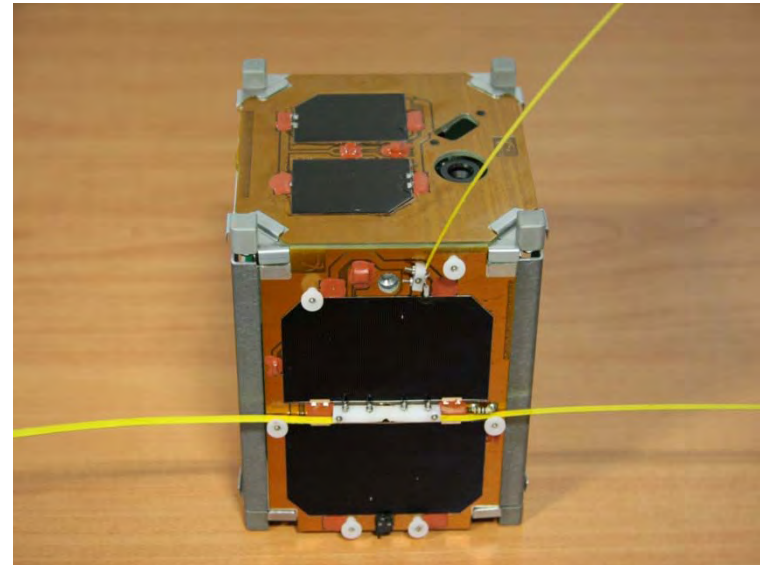
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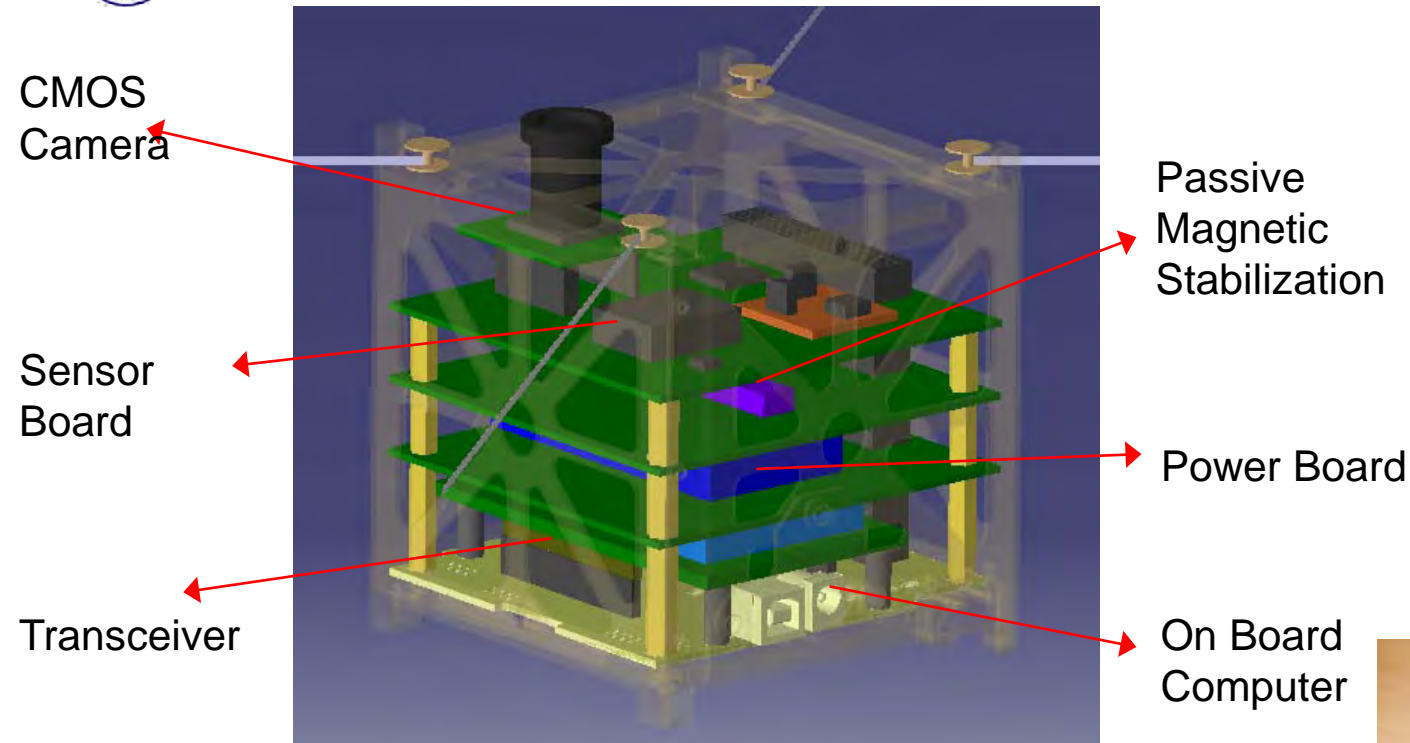
# Design- İTÜ pSAT I

- First university research satellite of Turkey.
  - Payload and Objectives:
    - Passive Magnetic Stabilization
    - Low resolution image,
    - Inertial measurements and
    - Telemetry capturing

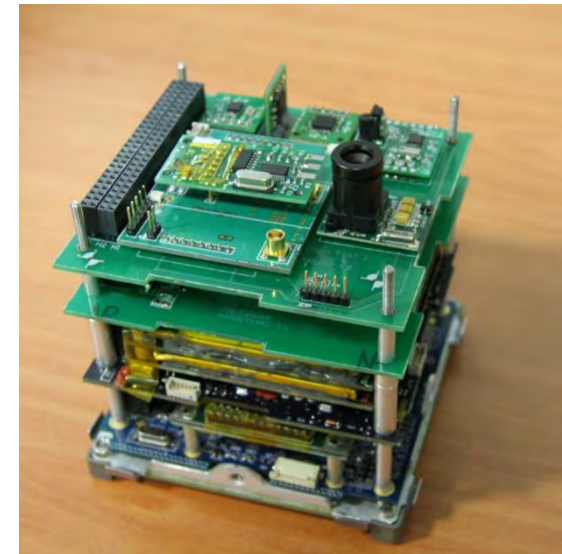




# Subsystems of ITU pSAT I

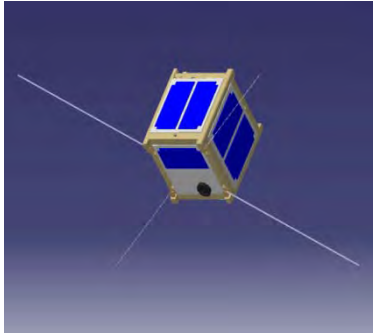


Mass : 995 mg  
Power : 6 W  
Current : 1.5 A

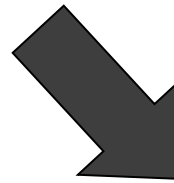




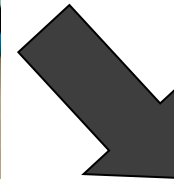
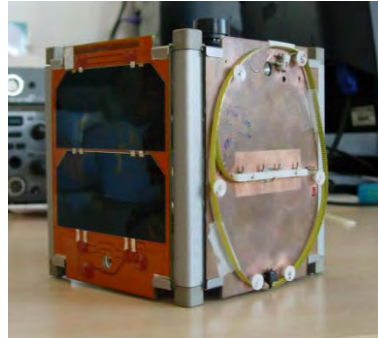
# ITU pSAT I Production Phasing



Design and Prototyping – Desktop Models



Analysis and Testing –  
Engineering Models



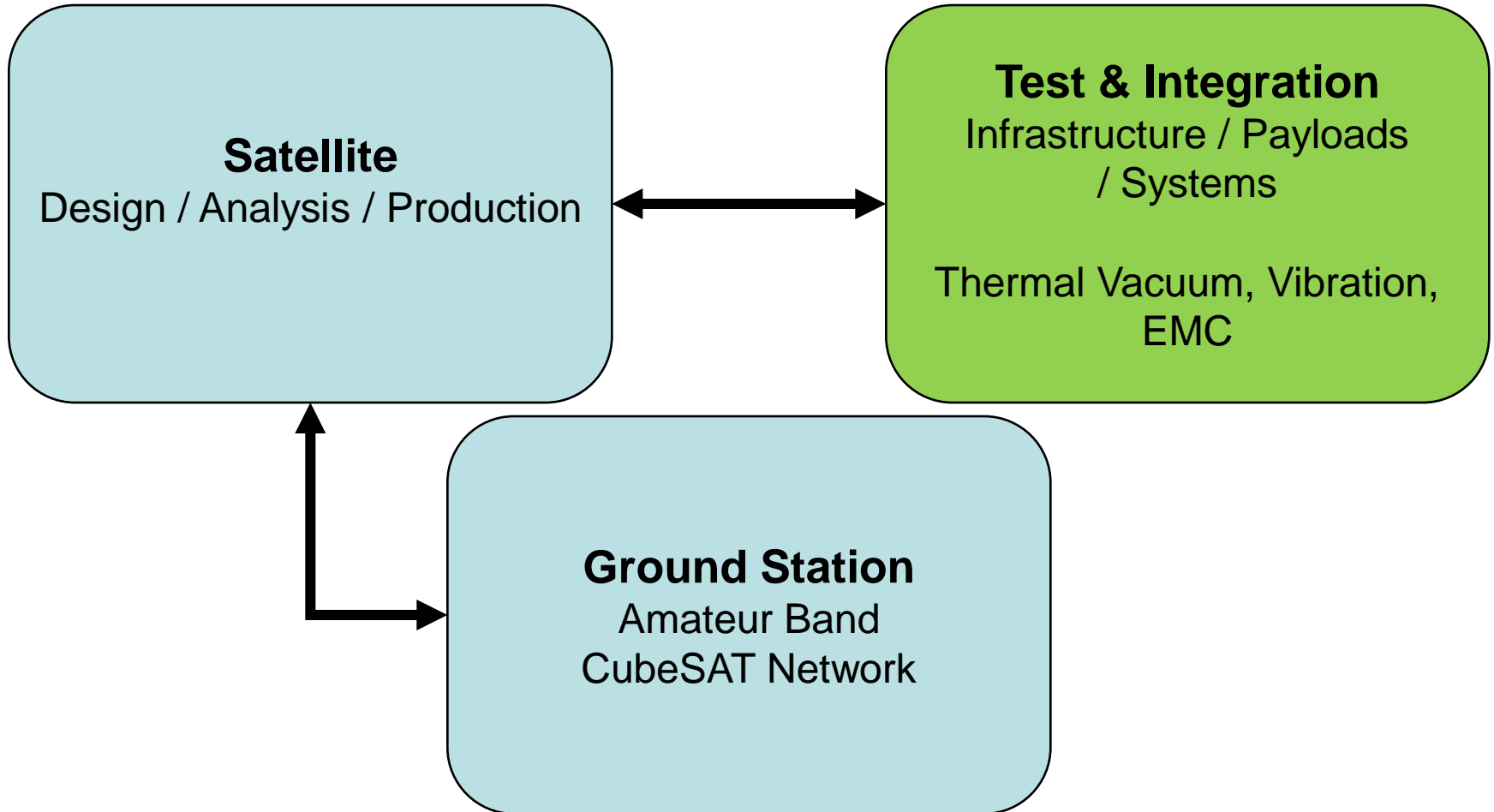
Launch – Flight Models  
Orbit 720 km sun-synchronous





# Project Realm

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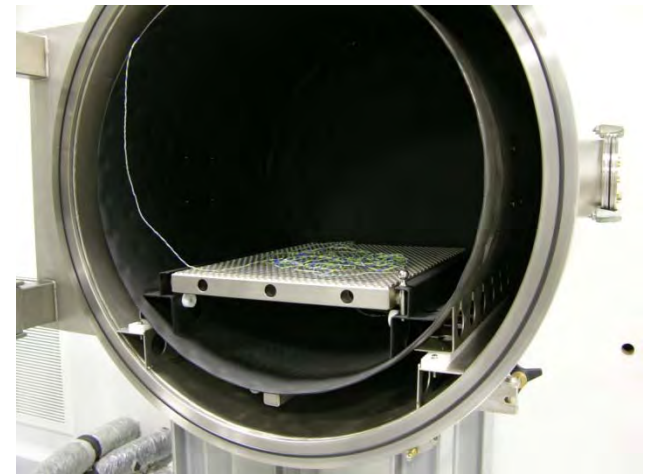


# Thermal Vacuum Testing

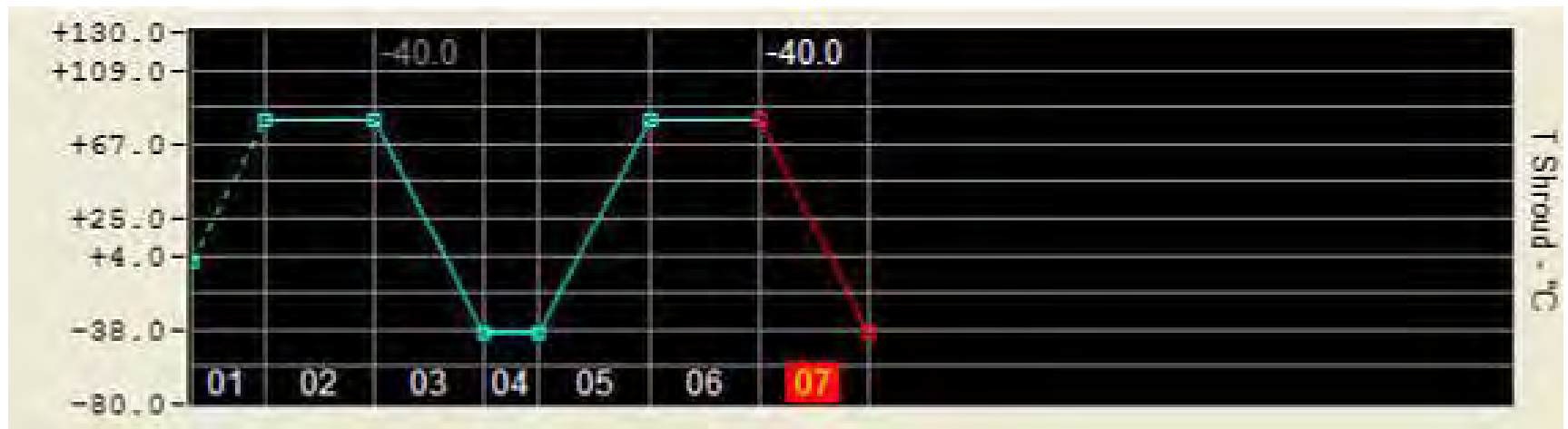
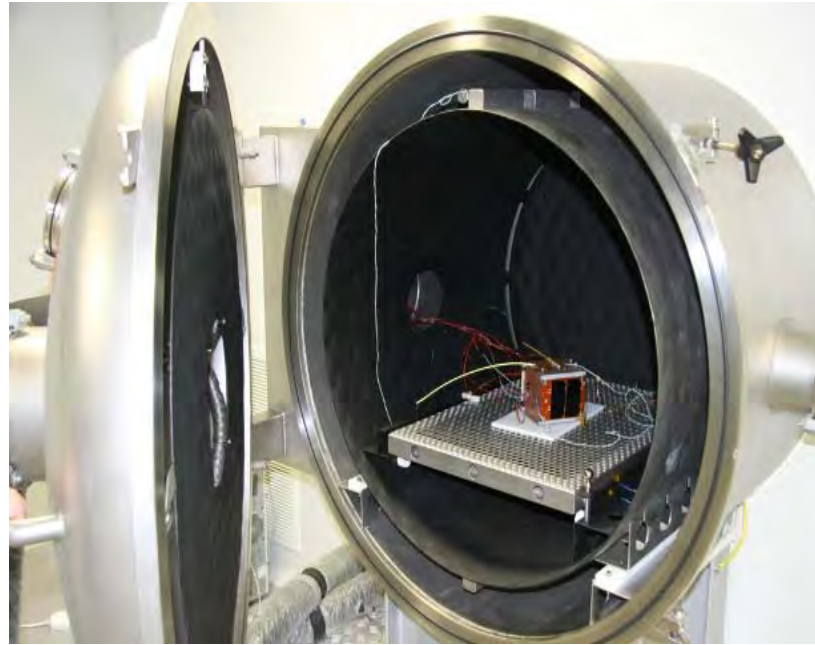
- 350 lt. Thermal Vacuum Chamber
  - 10<sup>-6</sup> torr pressure,
  - -60 C – 125 C temperature range
  - 1 deg per second control



**Thermal Vacuum chamber opens up to Class 1000, 25 meter square clean-room**

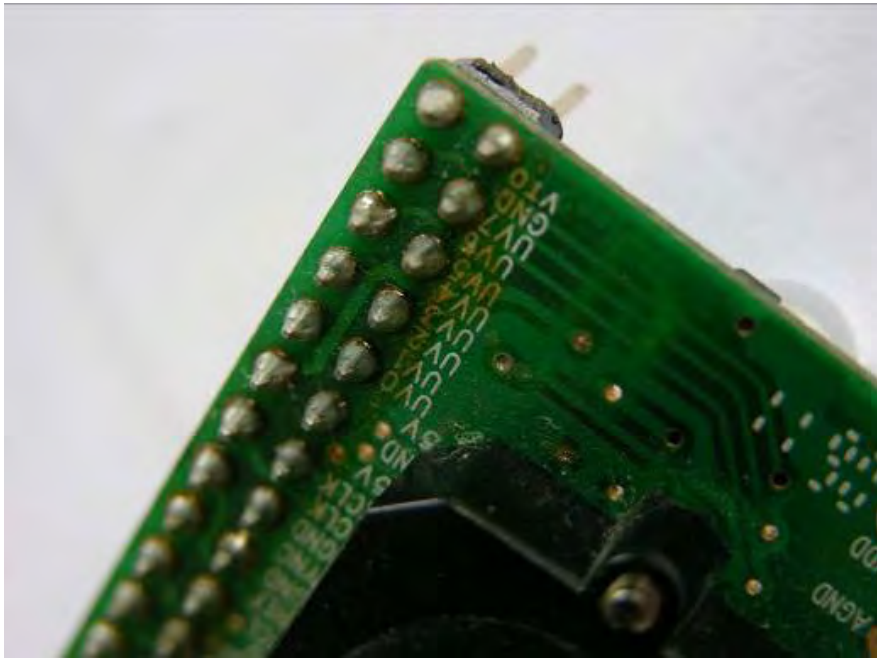


# Typical Test Scenario





# After Thermal & TV Tests



Outgassing



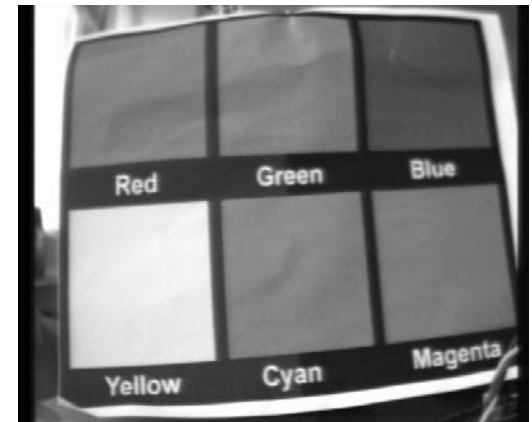
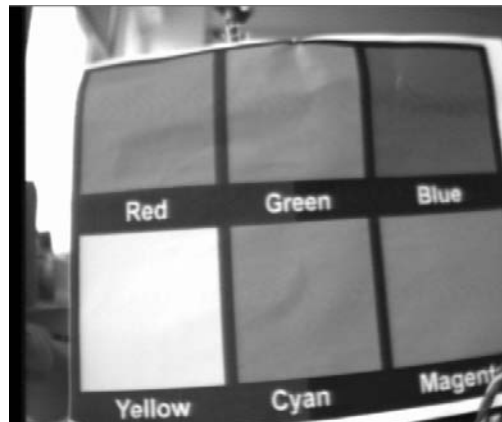
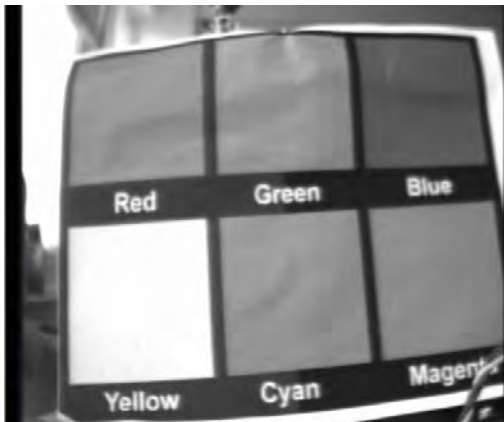


# Comparison

Before Test



After Test





# System Integration

- Clean Room (Class 1000) :  
25 meter square
  - Embeds the thermal vacuum chamber also
- Clean Room (Class 10000)  
: 8 meter square
  - For experimental and educational purposes





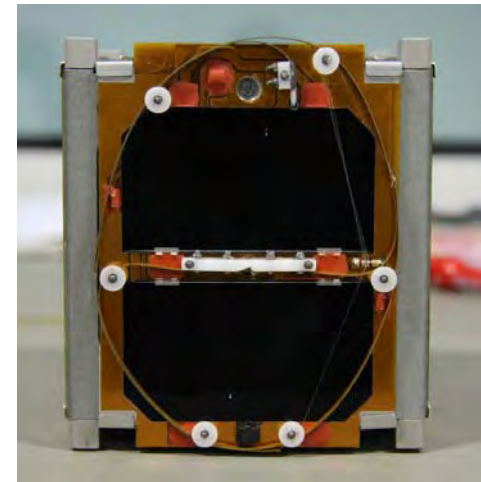
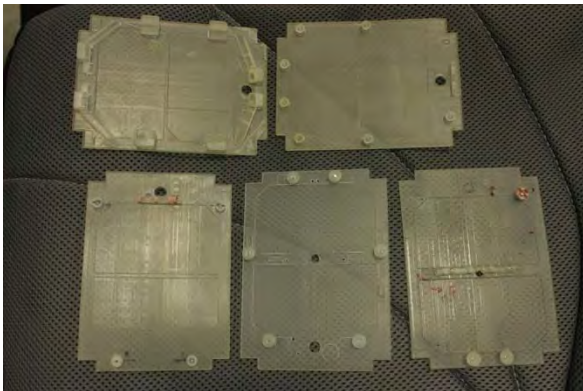
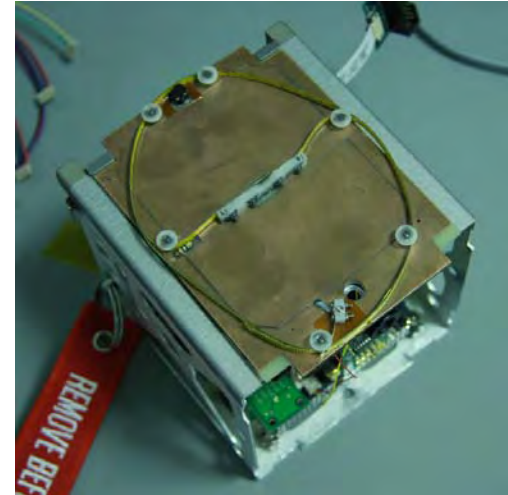
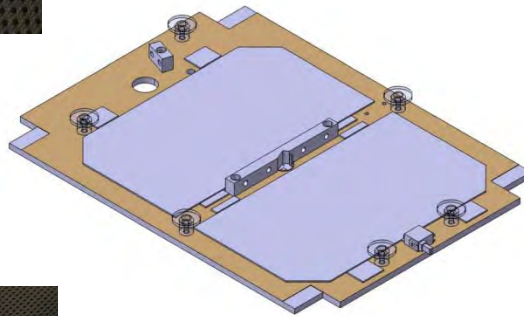
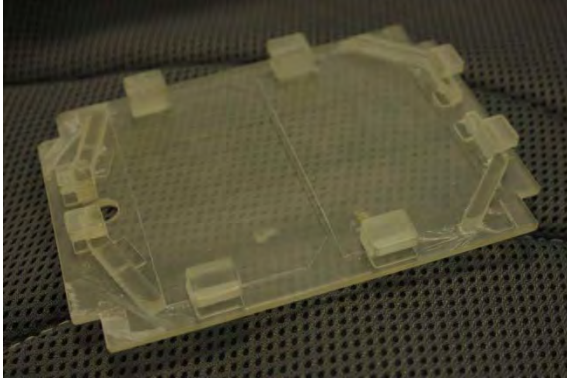
# Rapid Prototyping – Structural, Mechanical, Electronics

- CNC table
- Laser cutters
- 3D prototyping machine
- 3D scanning machine
- Circuit Prototyping machine





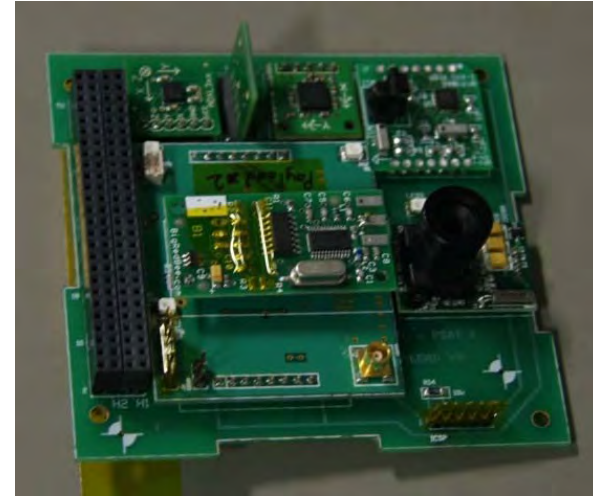
# Example : Antenna Opening Mechanism





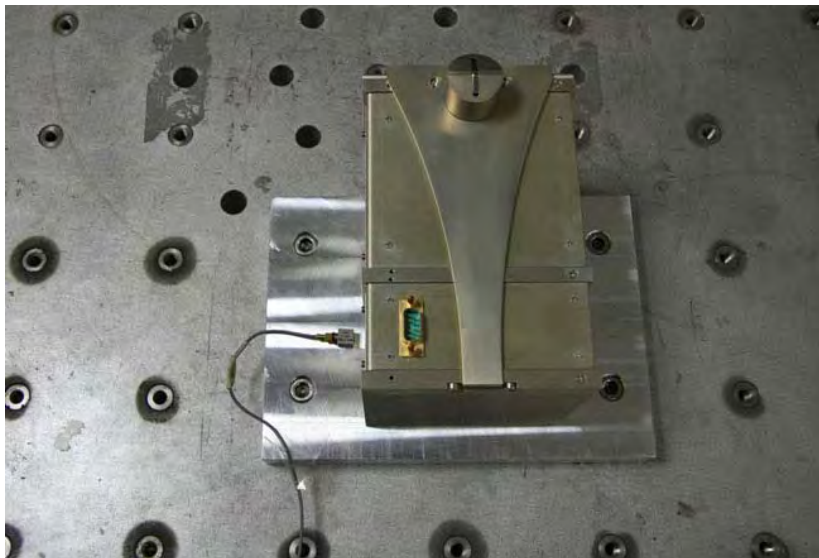
# Example : Payload Board

- Space qualification and modification of COTS components
- Unique designs and prototypes

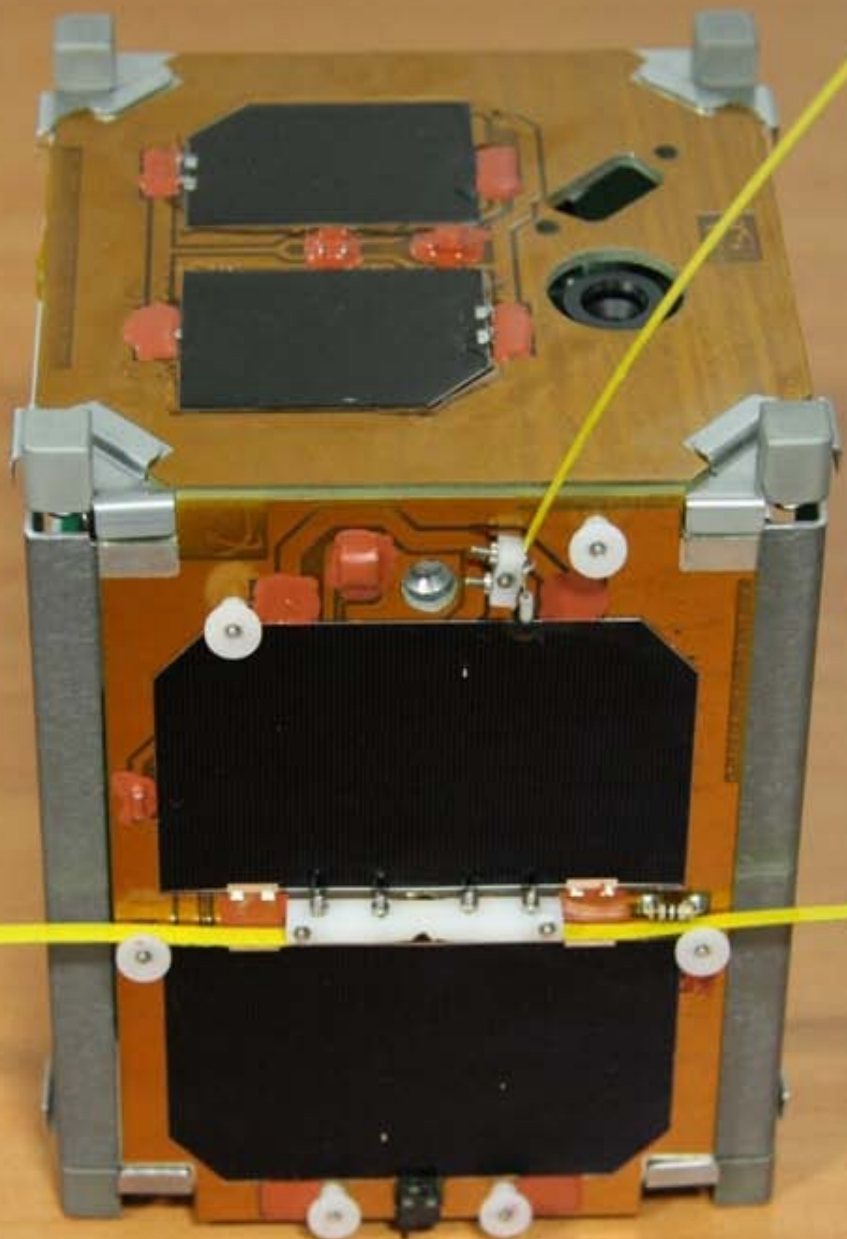


Circuit Rapid Prototyping

# Shake Table



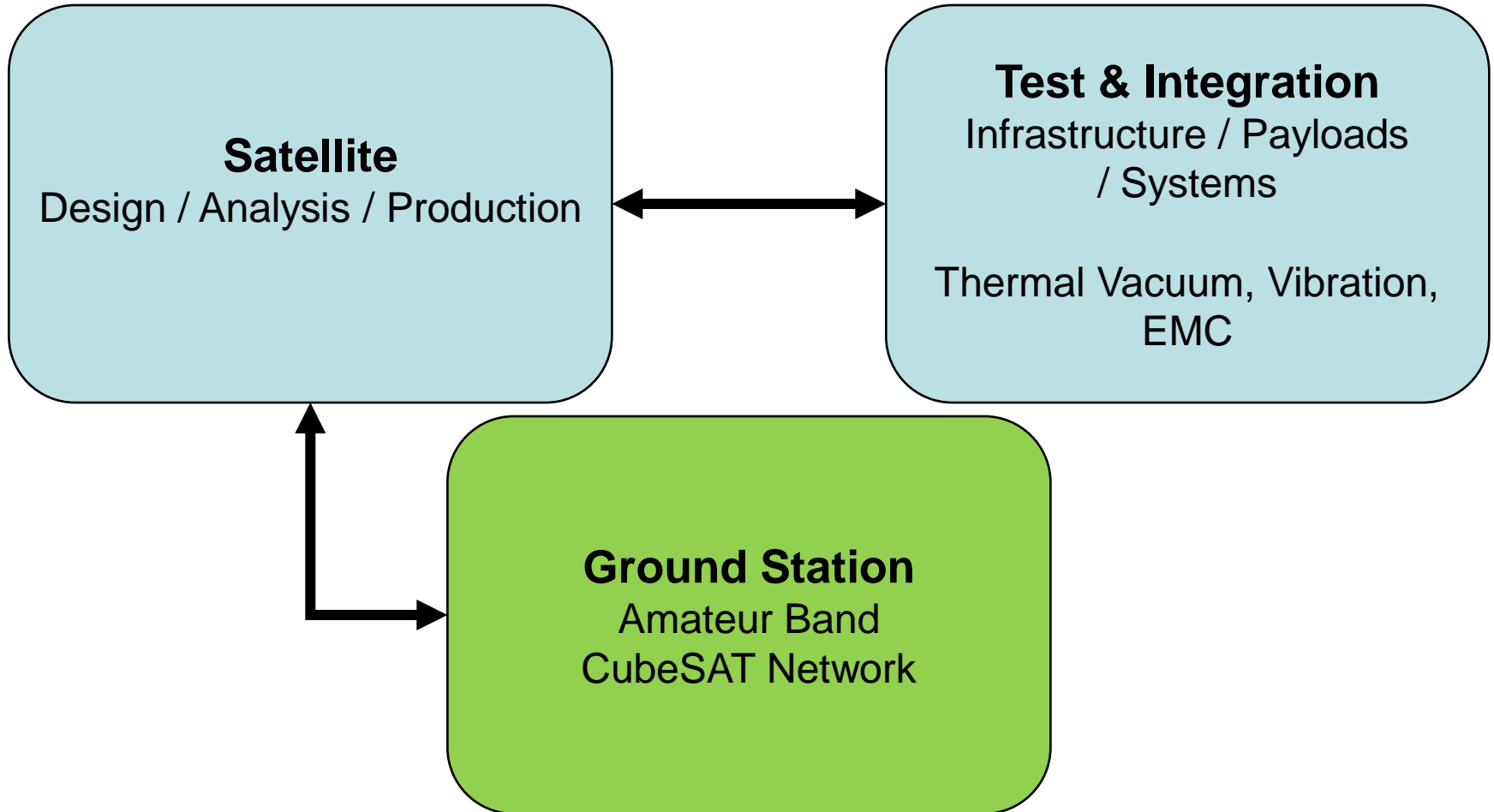
- Up to 300kg of spacecraft of components can be tested for launch vibration





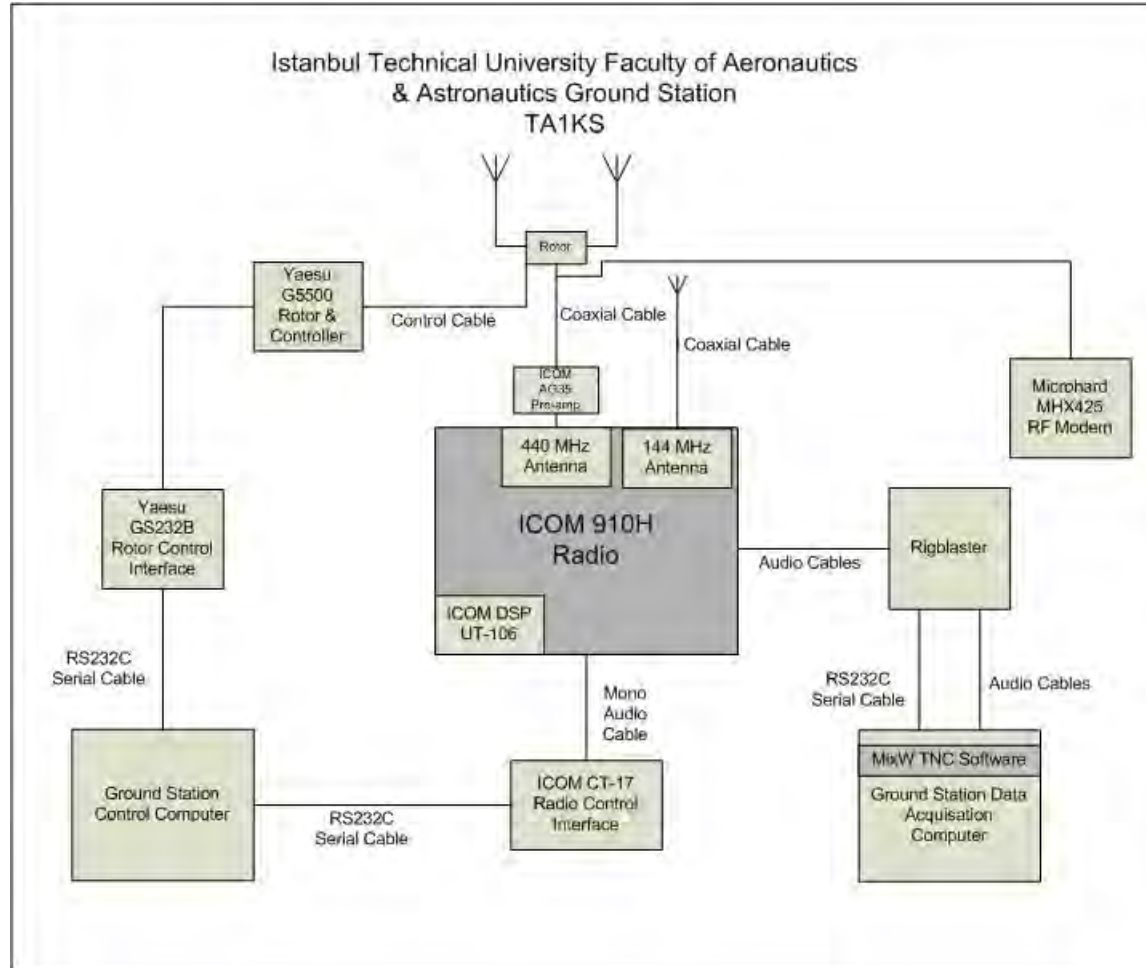
# Project Realm

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# UUBF Ground Station



- UHF-VHF Bands
- Amateur Radio
- Member of GENSO

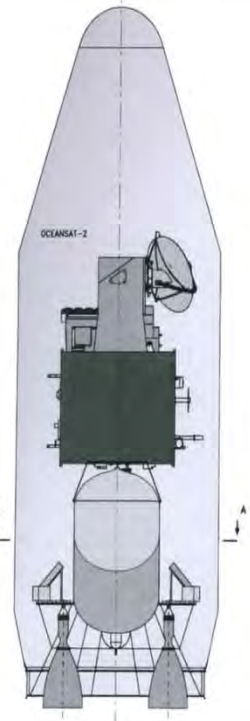
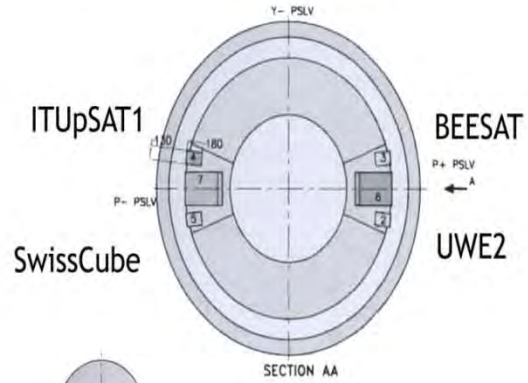






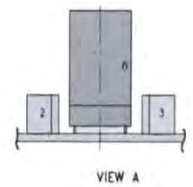
# PSLV C-14 : Launch 23.08.2009

PSLV-C14 / ISILaunch01 CubeSat launch configuration



Ref Nr	S/C	Deployment time (*)
2	CubeSat-1: UWE2	T6 + 77.0 s
4	CubeSat-3: ITUpSAT1	T6 + 97.0 s
3	CubeSat-2: BEESAT	T6 + 137.0 s
5	CubeSat-4: SwissCube	T6 + 157.0 s

(\*) T6 = P54 cut-off (about 1025 seconds after launch)



## POLAR SATELLITE LAUNCH VEHICLE (PSLV)





# Rubin 9.1, Rubin 9.2, UWE-2, Beesat, ITUpSAT1 and Swisscube



# PSLV C-14





# Educational Programs @ ITU

## FAA and ITU CAL



# New Generation of Aerospace Engineers

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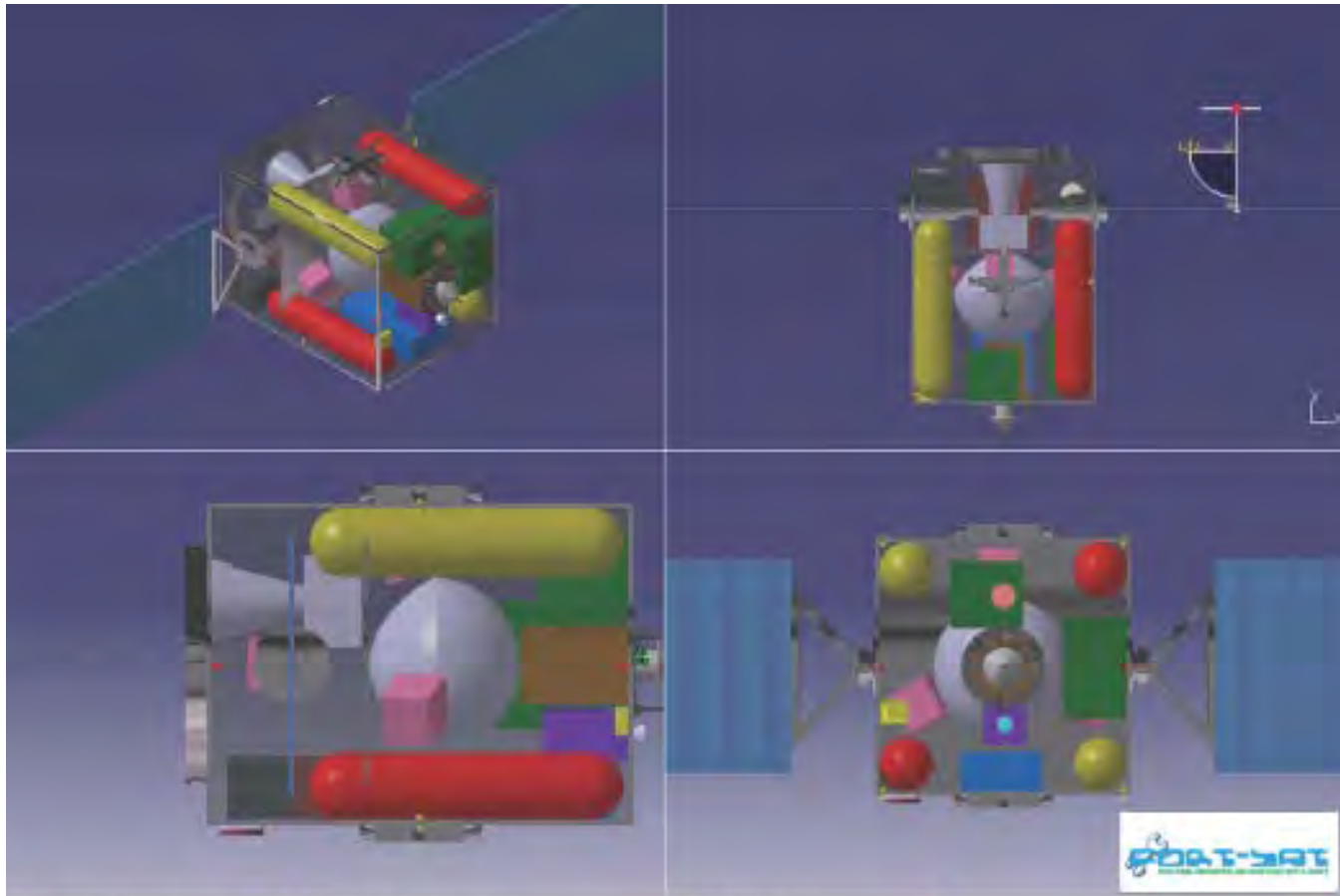
# ITU CAL @ Space Education

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- Re-designed and gave the UZB422E Spacecraft Systems Design course (2006-2010)
  - Basically the last course for space engineers before graduating from class.
  - First 7 lectures focuses on all the aspects of spacecraft systems with project homeworks for the “Graduating Class Spacecraft Design Competition”
  - Last 7 lectures focuses on building protoypes of major components...



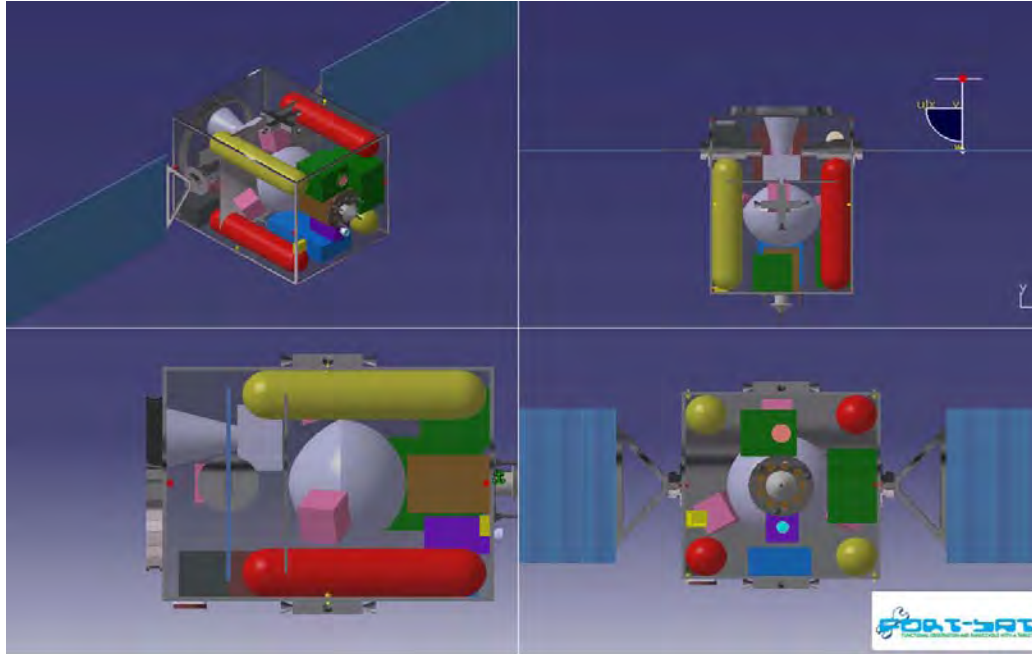
# Spacecraft Systems Design Course – and the winner is ... 2006-2007



- |                   |                         |                  |                                 |
|-------------------|-------------------------|------------------|---------------------------------|
| ● Fuel Tank       | ● Li-Po Battery Package | ● LASER          | ● IAU                           |
| ● Oxidizer Tank   | ● LPT                   | ● Sun Sensor     | ● IMU                           |
| ● Momentum Wheels | ● Camera MC 4020        | ● Docking System | ● Cold Gas Tank and Star Sensor |



# Education– Spacecraft Systems Engineering



- |                   |                         |                  |                                 |
|-------------------|-------------------------|------------------|---------------------------------|
| ● Fuel Tank       | ● Li-Po Battery Package | ● LASER          | ● IAU                           |
| ● Oxidizer Tank   | ● LPT                   | ● Sun Sensor     | ● IMU                           |
| ● Momentum Wheels | ● Camera MC 4020        | ● Docking System | ● Cold Gas Tank and Star Sensor |

The winner of the 2007 Graduating Class Conceptual Spacecraft Design Contest

- Undergraduate students reach PDR level maturity in their designs

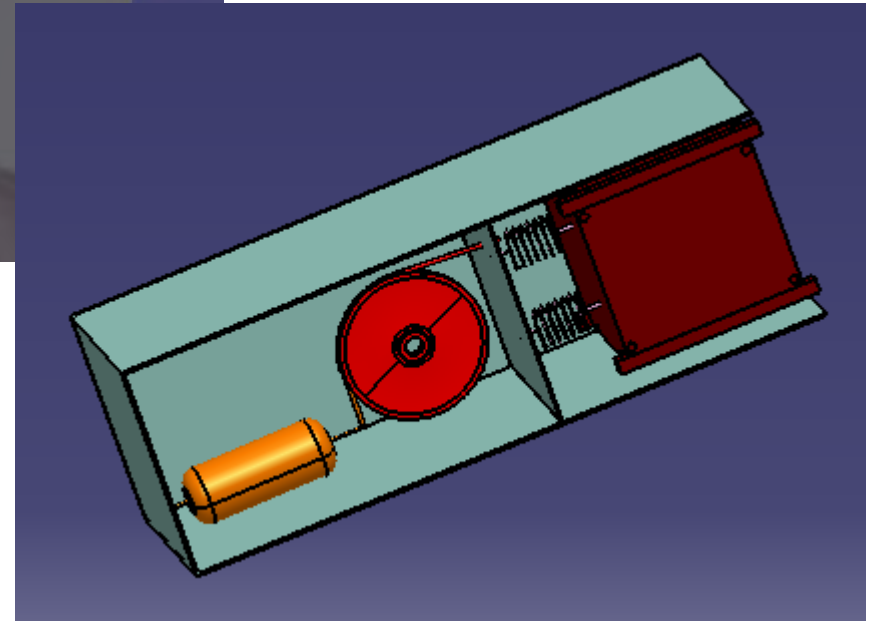
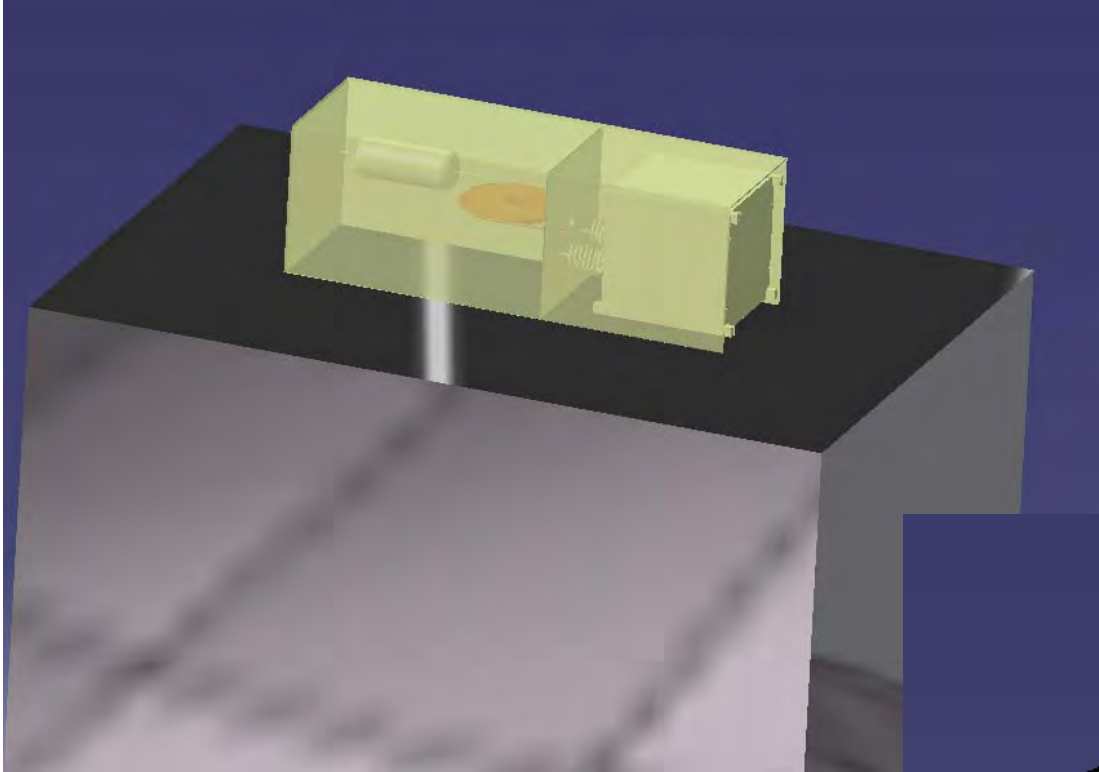


Desktop level proof-of-concept  
Hands-on development

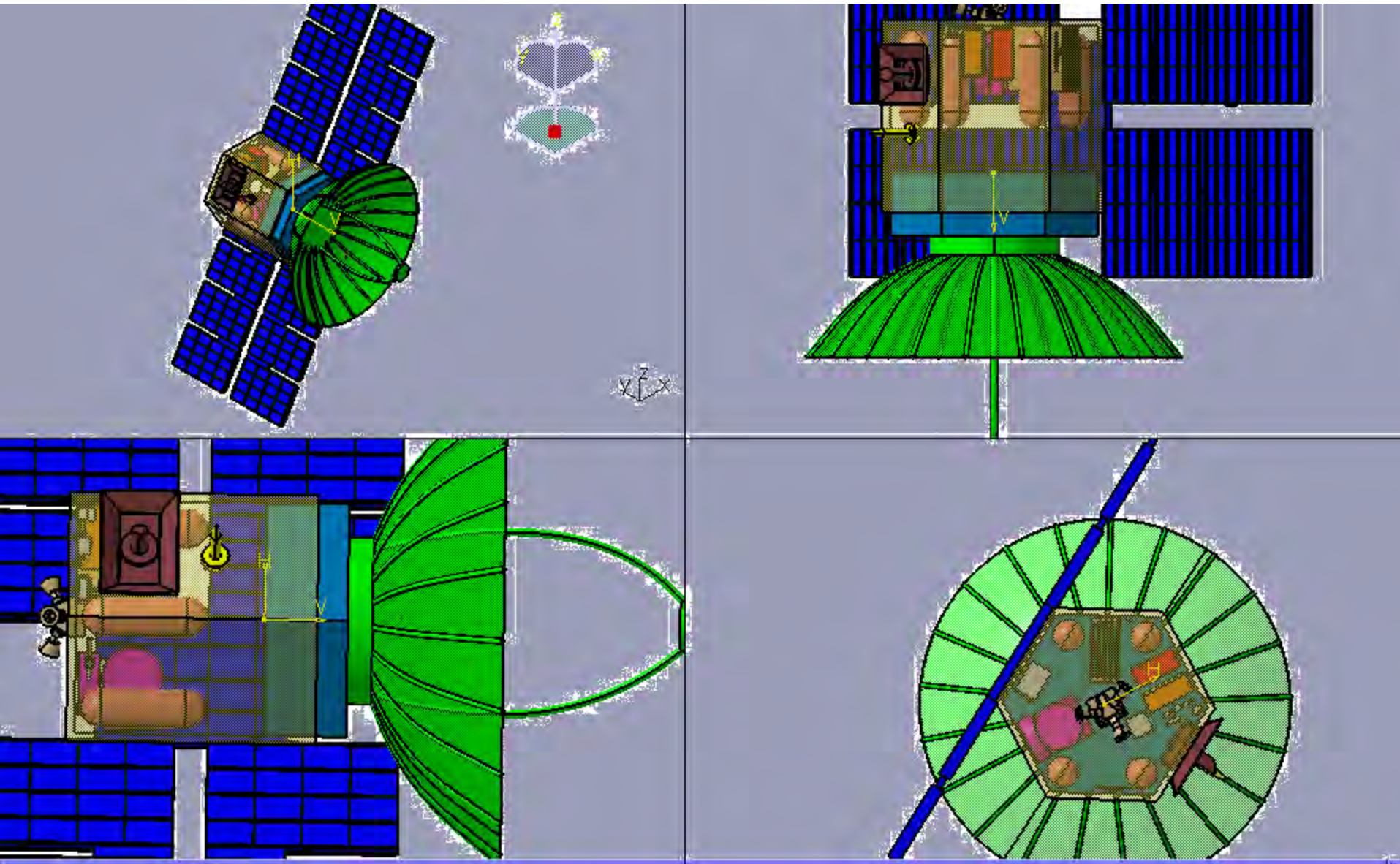


# SSD – and the winner is 2007-2008

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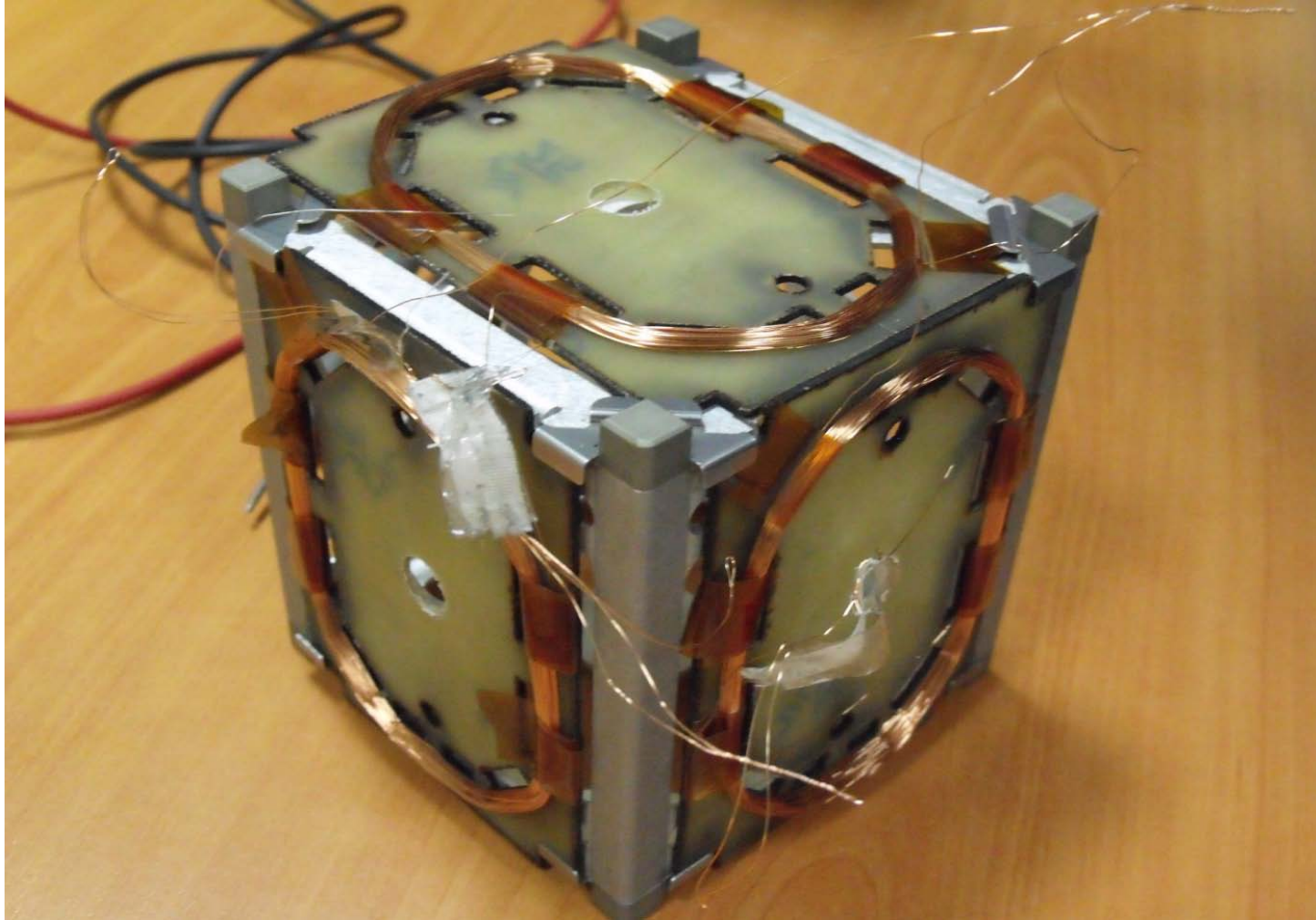
# SSD – and the winner is ... 2008-2009





# SSD – and the winner is ... 2009-2010

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**Next Step... ITU pSAT II**

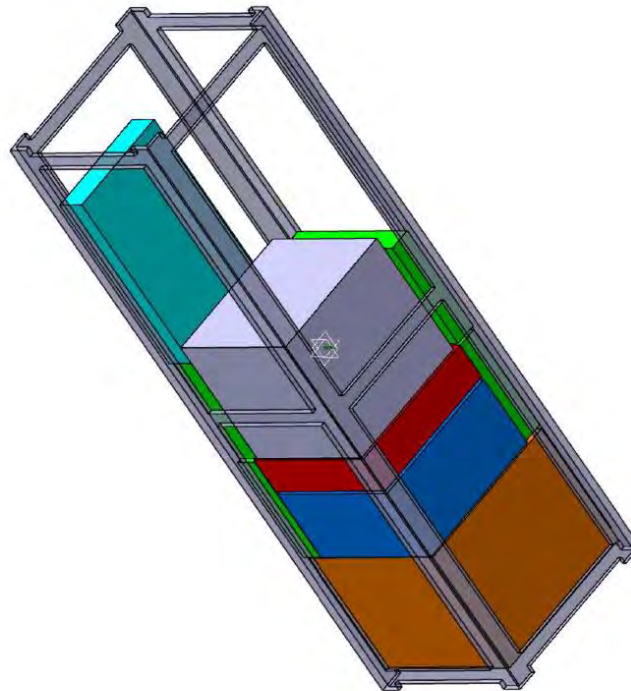
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# ITU pSAT II

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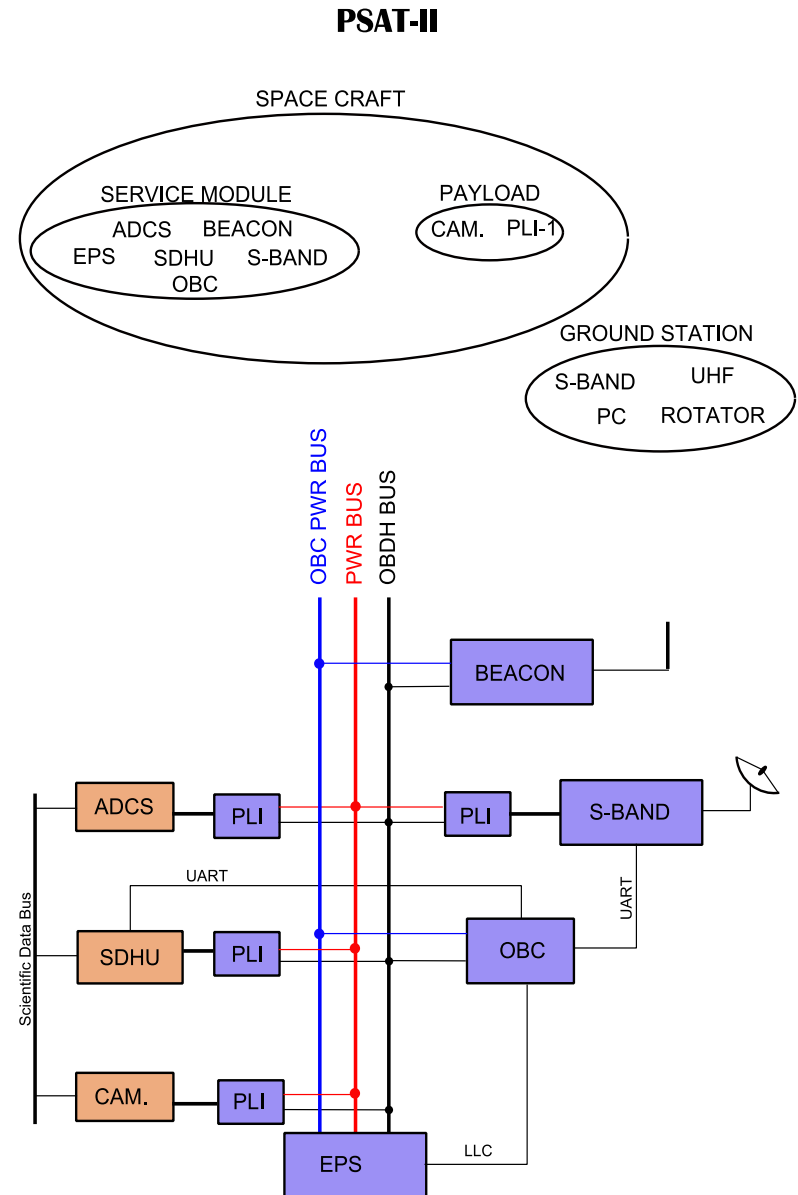
- ITU pSAT II is the second nanosatellite project coming from ITU FAA Controls and Avionics Laboratory :
  - 3U form factor with three axis precise attitude control





# ITU pSAT II Design Philosophy

- This project aims to develop a standardized platform (bus and payload interfaces) for pico and nano sized satellites (1-10 kg) for application such as
  - On orbit test and verification of new electronic, controls and material technologies
  - On orbit scientific experiments
  - Medium resolution imaging (scale of 50m-500m)





# ITU pSAT II

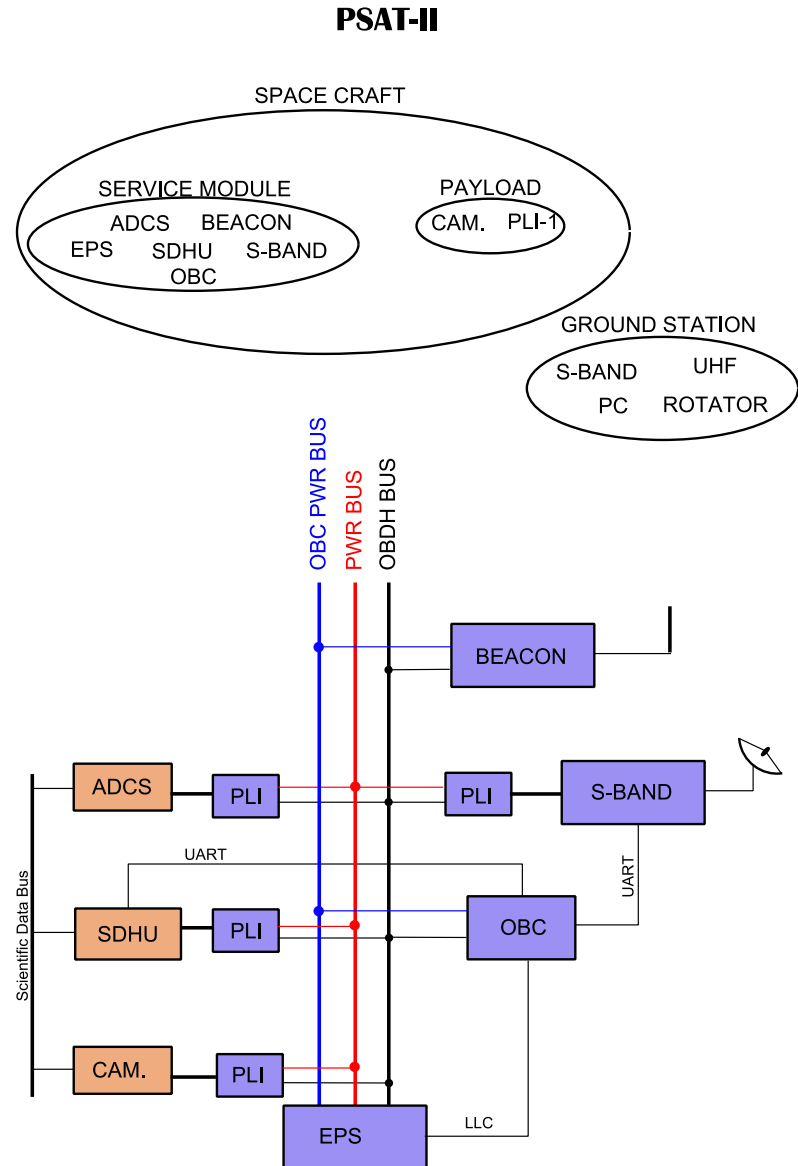
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- Serves another step towards strengthening the hands-on applied space education and research at ITU FAA.
- Serves as a means to build infrastructure specifically for ADCS design and testing.

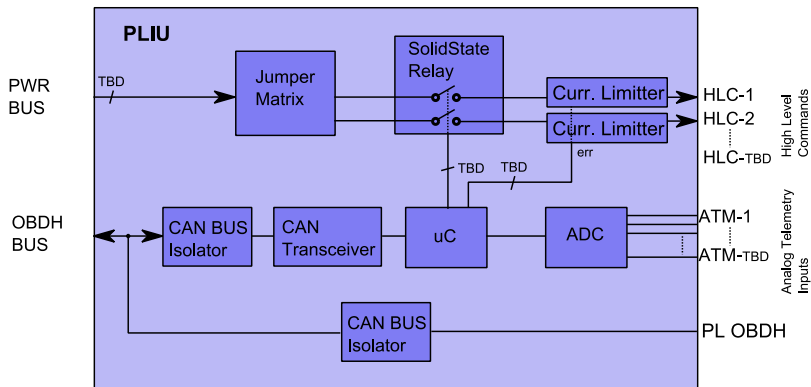
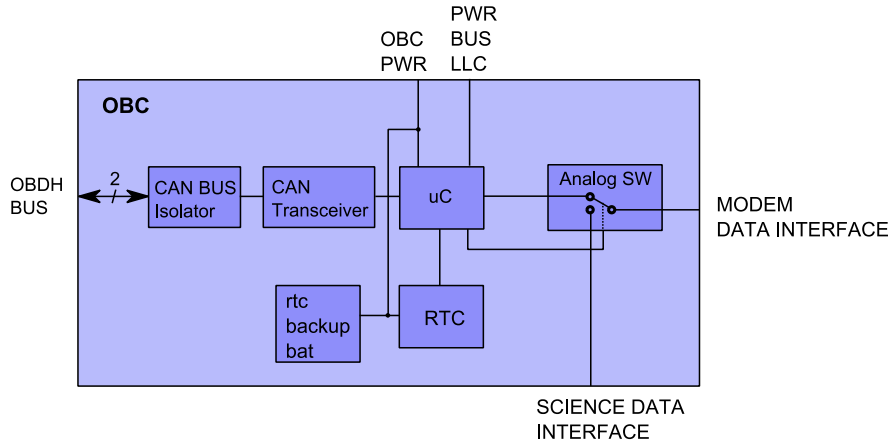


# ITU pSAT II Bus

- A unique bus based design
  - Structured around a dual redundant CAN Bus and power bus
  - Flexible and scalable across form factors
- Bus consists of mostly in-house, in-development parts
  - OBC
  - EPS
  - ADCS
  - Scientific Data Handling Unit (SDHU)
  - COM (UHF, S-Band, Beacon)
  - Payload Interface Unit (PLIU)



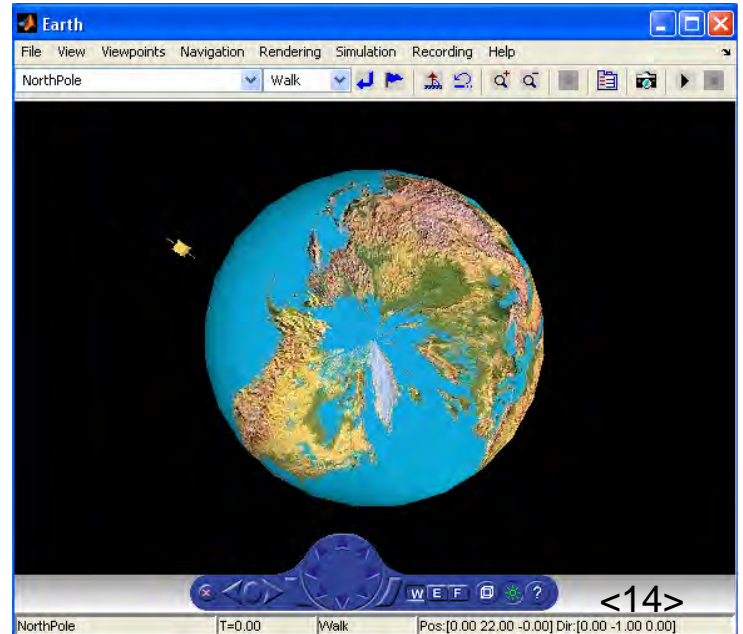
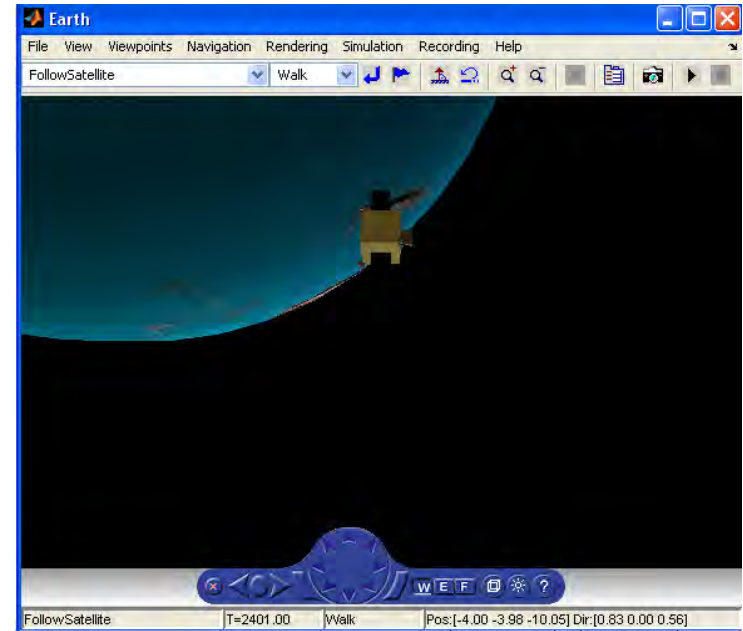
# ITU pSAT II Bus Preliminary Design





# ITU pSAT II ADCS

- Attitude Determination and Control System (ADCS) consists of mostly in-house and in-development
  - **Sensors** (inertial, magnetic, earth sensor, sun sensor, experimental star tracker and GPS),
  - **Actuators** (3 reaction wheels, 3 magnetic torquers, and experimental CMG, experimental uPPT set)
  - **ADCS Computer** running Control and Estimation Algorithms (on-orbit propagator, attitude estimation, attitude control algorithms)

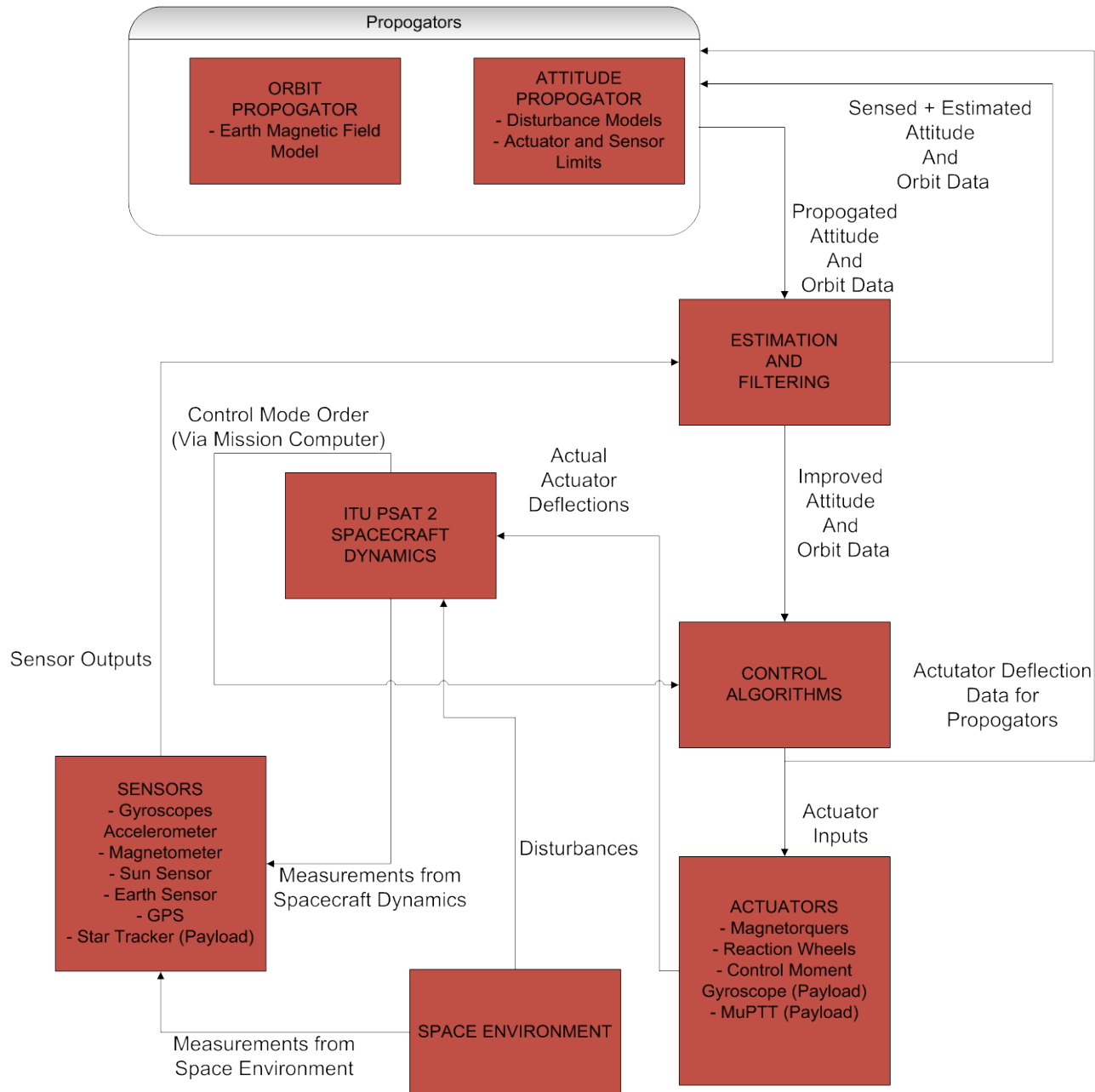


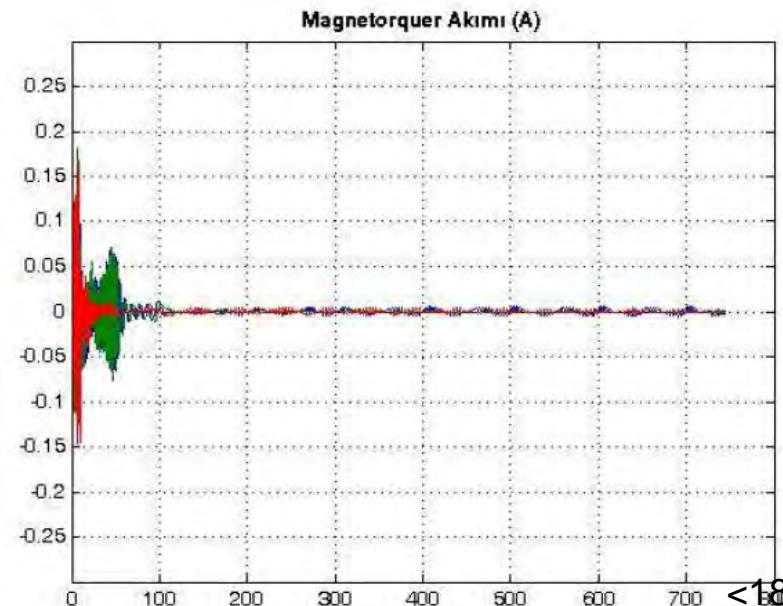
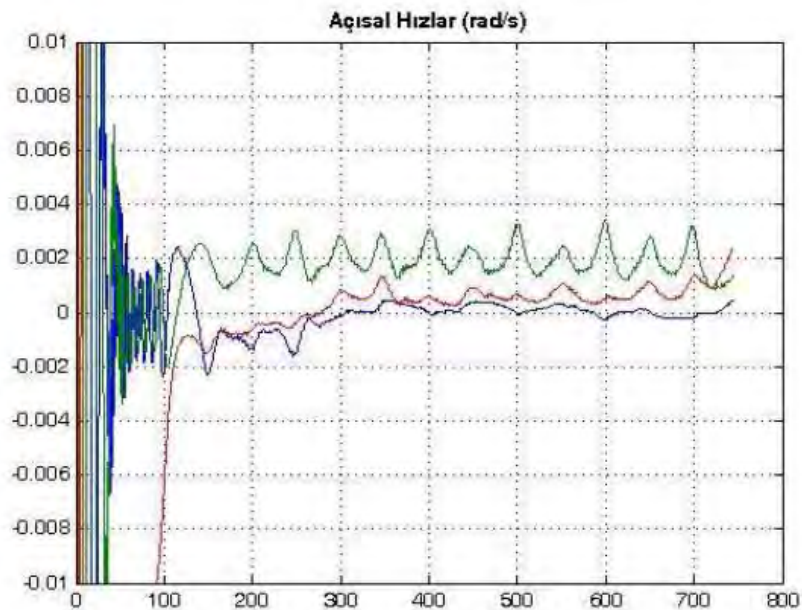
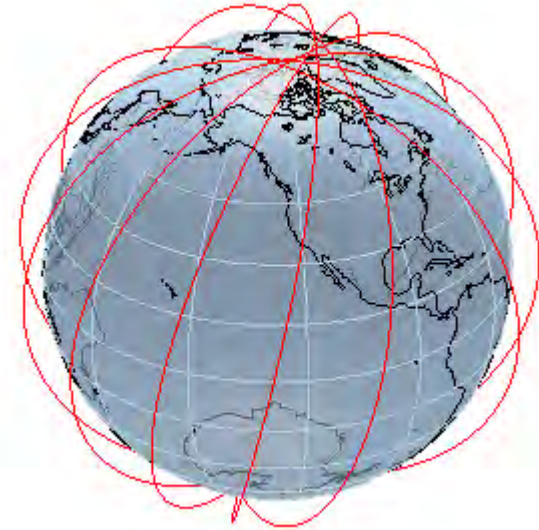
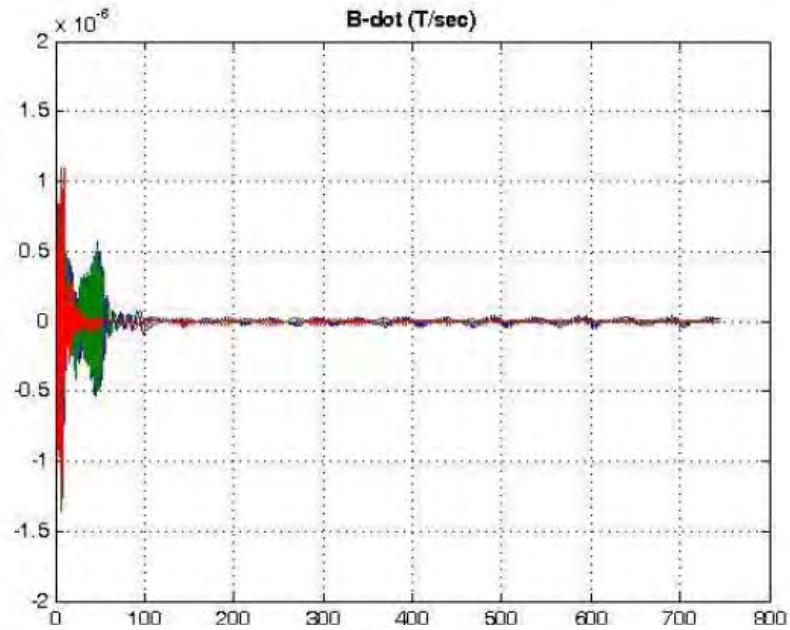
- Test units are being built/integrated for ADCS and bus specific functional tests :
  - a tri-axial Helmholtz Coil (Magnetic Subsystems)
  - a tri-axial Air Table (ADCS)
  - a Hardware-in-the-Loop Simulator (Bus)





# ADCS Algorithmic Framework







# ITU pSAT II Next Steps

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- We have entered into the prototyping phase of the project in which we aim to
  - complete the ADCS Test infrastructure before November 2010
  - complete the prototypes of the bus components and the ADCS before May 2011

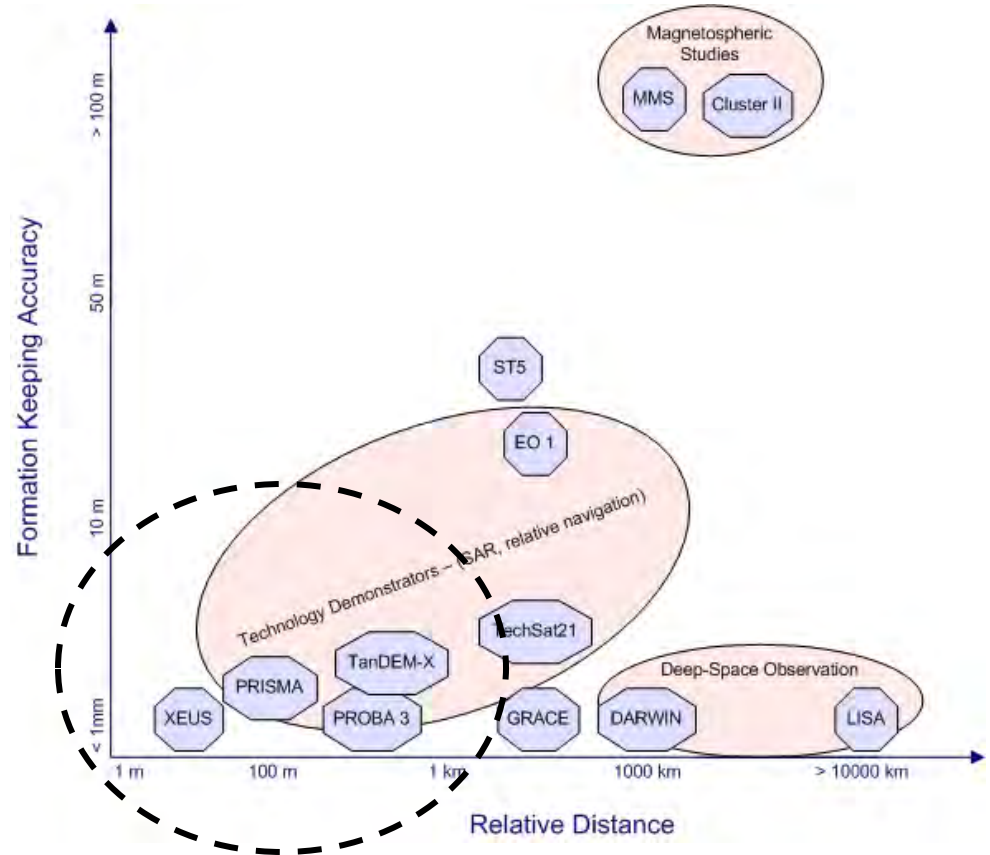


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**To come... ITU NXG**

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# ITU-NXG Concept



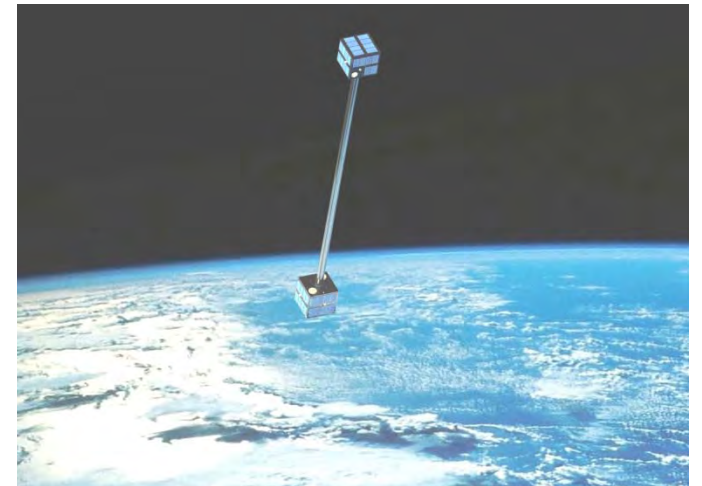
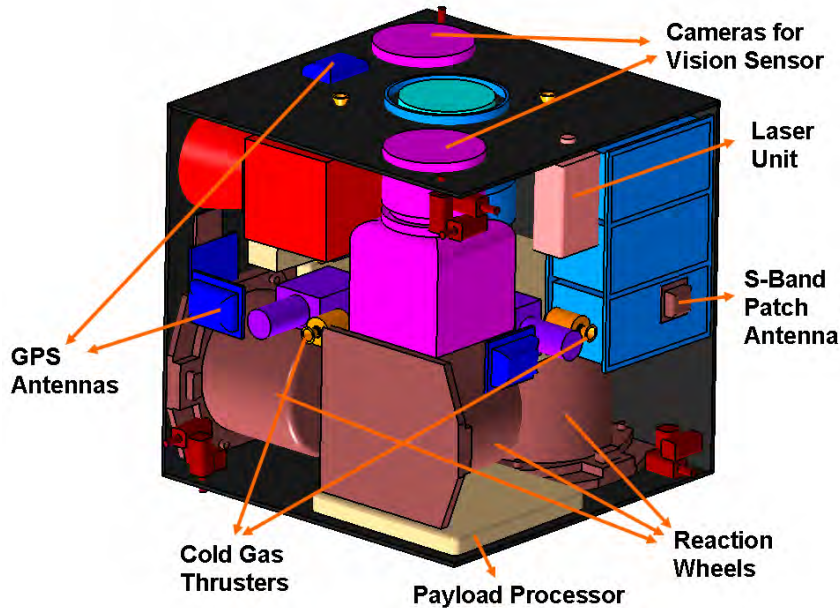
Need for cheap on-orbit demonstration against key technologies.



# What will the mission do?

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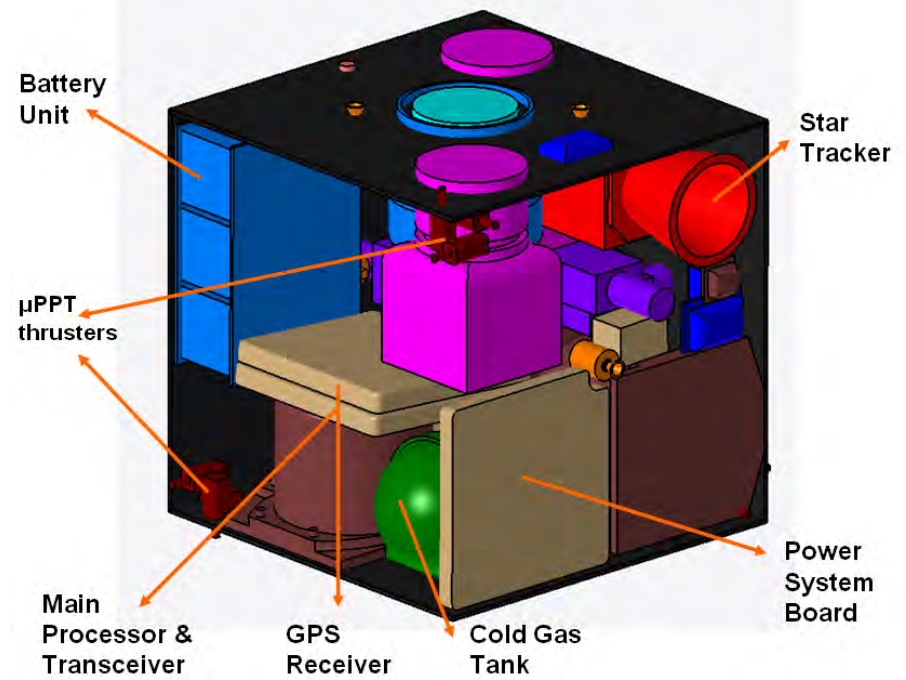
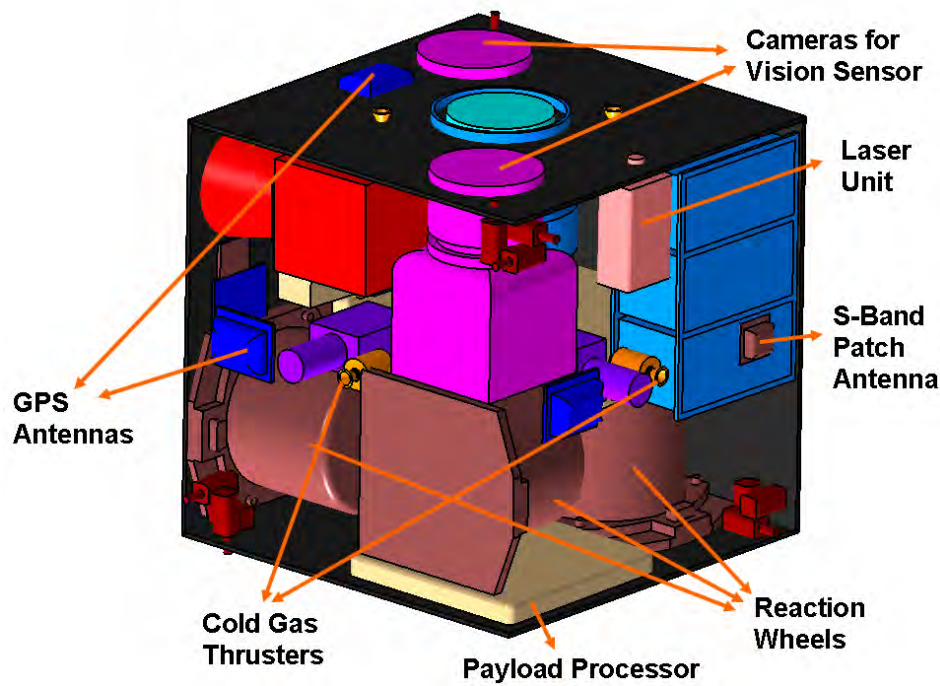
- Demonstrate and space mature technologies necessary for tightly controlled FF
- Examine flexible s/c structures



- Second Generation System
  - In-space experiment for monolithic structure control
  - Formation Flight



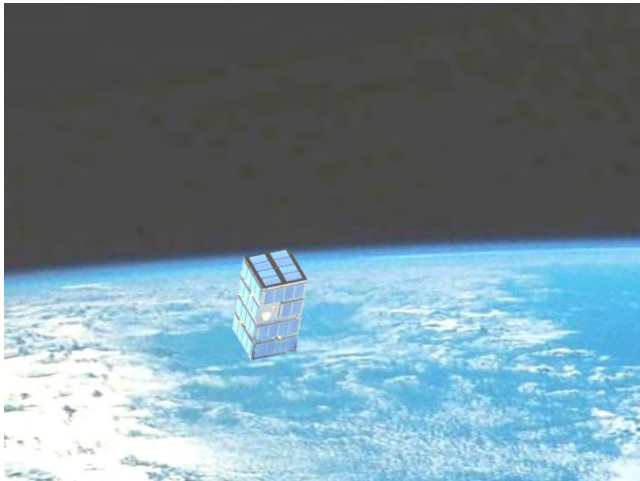
# System Overview



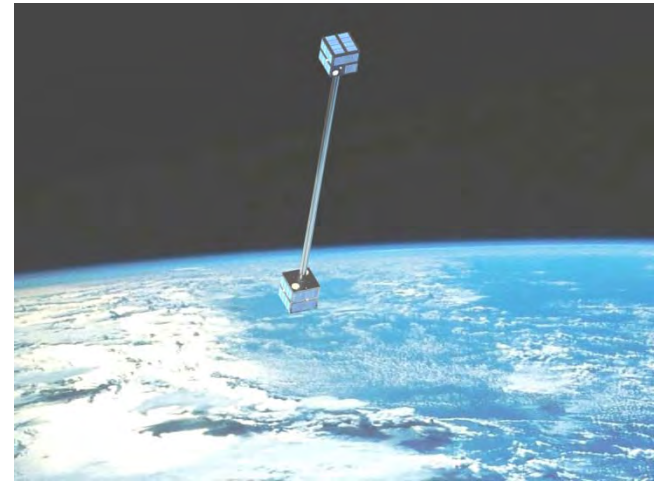


# Mission Modes

Modes	Experiments	Precision
A: Launch Configuration	Orbit Checkout & System Verification	
B: Flexible Monolithic Structure	Coordinated Attitude Control of Flexible Structures High Precision Relative Positioning & Attitude Metrology Test Cross - Navigation Verification	<0.1° control 10 μm relative distance knowledge 5 - 0.05 mm relative distance knowledge
C: Free Formation Flight	Precision Formation Planning and Control	< 10 cm relative distance control



**Mode A**

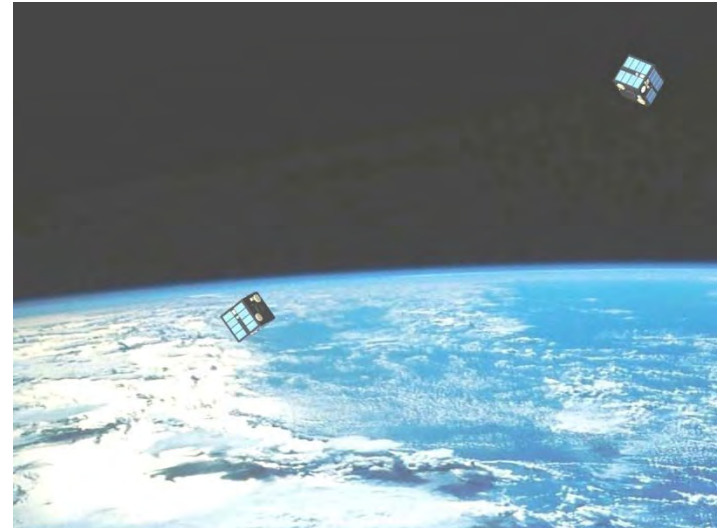
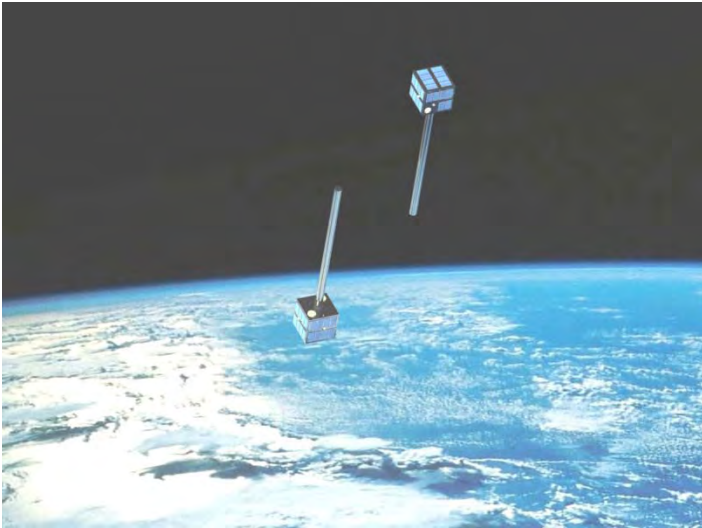


**Mode B**



# Mission Modes - 2

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**Mode C**



# Thanks for your time!

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We would like to acknowledge our sponsor for  
space projects ;

Scientific and Technological Research Council of  
Turkey



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